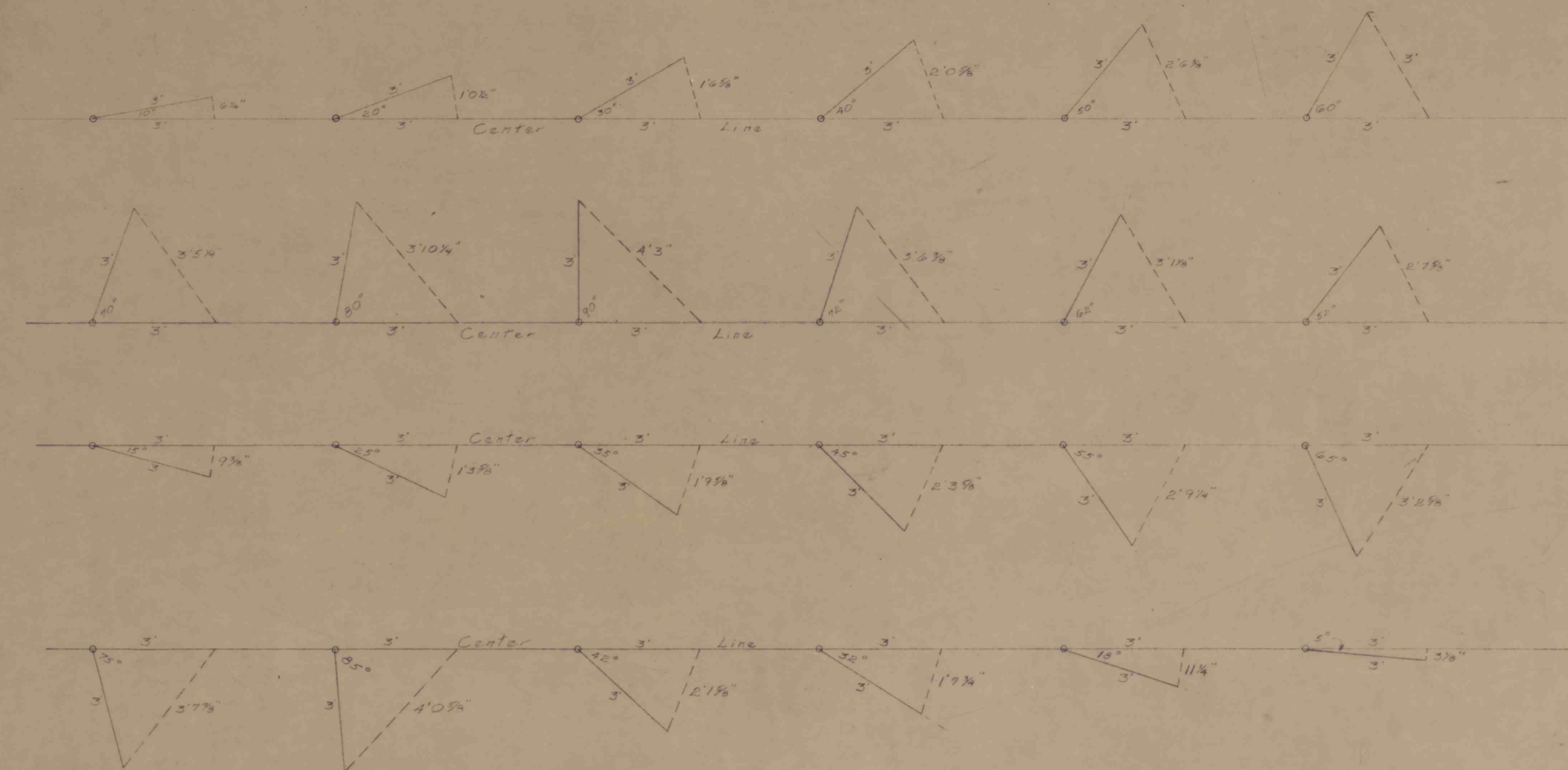




METHODS OF TURNING ANGLES
FROM
THE CENTER LINE