SHEET No. A3 DRAWING A3

24-3
24-2¼ Milled Length
10-3
10-8¼
4@5¾=1-10
13-11¼
11-3¼
11-8
1 in C14 only
(M102) 1-L
(M102) 1-L 3½x3½x5/16x11-2
3@3-9
14@6=7-0
15@6=7-6
4@3-1-0
11-7⅞
Ctsk Both Sides for C14-15-16-17
do N.S for C13
do F.S for C18
2-Fills 11"x4x2-9 for C14-15-16-17
N.S for C13
F.S for C18
1-Fill
4L's 4x3x⅜x24-2¼ M.I.E. } AK294
1-Web PL 12x⅜x24-2¼ M.I.E.
12-1¾
9-11
23-1¾
For C14-15-16-17-18
For C13-14-15-16-17
One Column C14
do C15
do C16
do C17
} All ea
One Column C13
do C18
Mill
(C7) 1-PL 12x¾x1-7½
(a9) 2-L's 6x3½x½x11¼
(d1) 2-Fills 6x⅜x6
(a10) 2-L's 6x3½x½x1-0
1-0½
1-7½
Φ 1/16 holes

16-2¾
16-2 Milled Length
13-7¼
24@6=12-0
15-2
4L's 4x3½x16-2 Mill. I.E. } AK294
1-Web PL 8x⅜x16-2 Mill. I.E.
(C8) 1-PL 9x¾x9
(a11) 2-L's 6x3½x⅜x7¼
8½
Φ 1/16 holes

15-0
14-11¼ Milled Length
4-6½
3-9
3-9½
13-1⅝
3@3-1-3
21@6=10-6
1-L 3x3x⅜x11/4 for C23
1-L 3x3x⅜ 1-7½ for C21
(M103) 1-L 3x3x⅜x1-0
(M103) 1-L 3x3x⅜x1-4
1-0¾ for C21
1-4¾ for C23
1-0¼ for C23
1-4¼ for C21
4L's 4x3½x16 x 14-1¼ M.I.E. AK294
1-Web PL 8x⅜x 14-1¼ M.I.E. AK294
(M105) 1-L 3x3½x11/2
One Column C23 as shown
One do C22 as shown
One do C21 opp hand
(C8) 1-PL
(a11) 2-L's 6x3½x⅜x7¼
Φ 1/16 holes

JONES & LAUGHLIN STEEL CORPORATION
KEYSTONE DEPT.

FOR Vesta Coal Co Floraffe Pa
JOB Machine Shop
DETAILS OF Columns

MADE DBR DATE TRACED DATE
CH'K'D WH DATE 7/9/30 REVISED
RIVETS ¾Φ OPEN HOLES 1/16 unless noted
PAINT One Coat
INSPECTION
SHEET No. A3 ORDER NO. 1078-1

DRAWING A3
Total D'w'g's. BILL SHT. 3

FILED IN DRAWER NO. 26.

7/23/30

AMERICAN BLUE PRINTING CO.