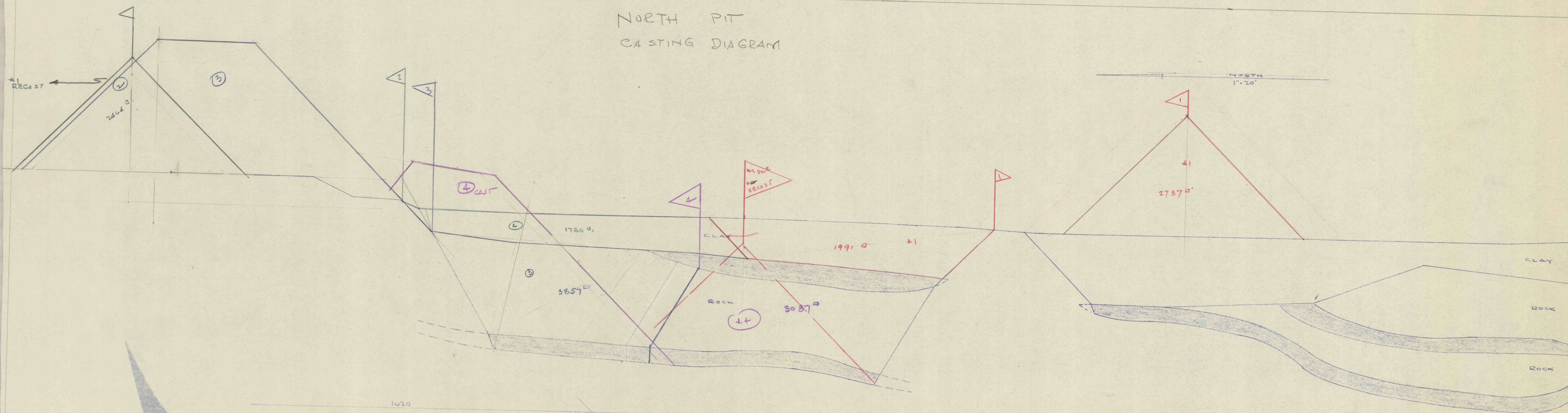


NORTH PIT CASTING DIAGRAM



SECTION 1-C