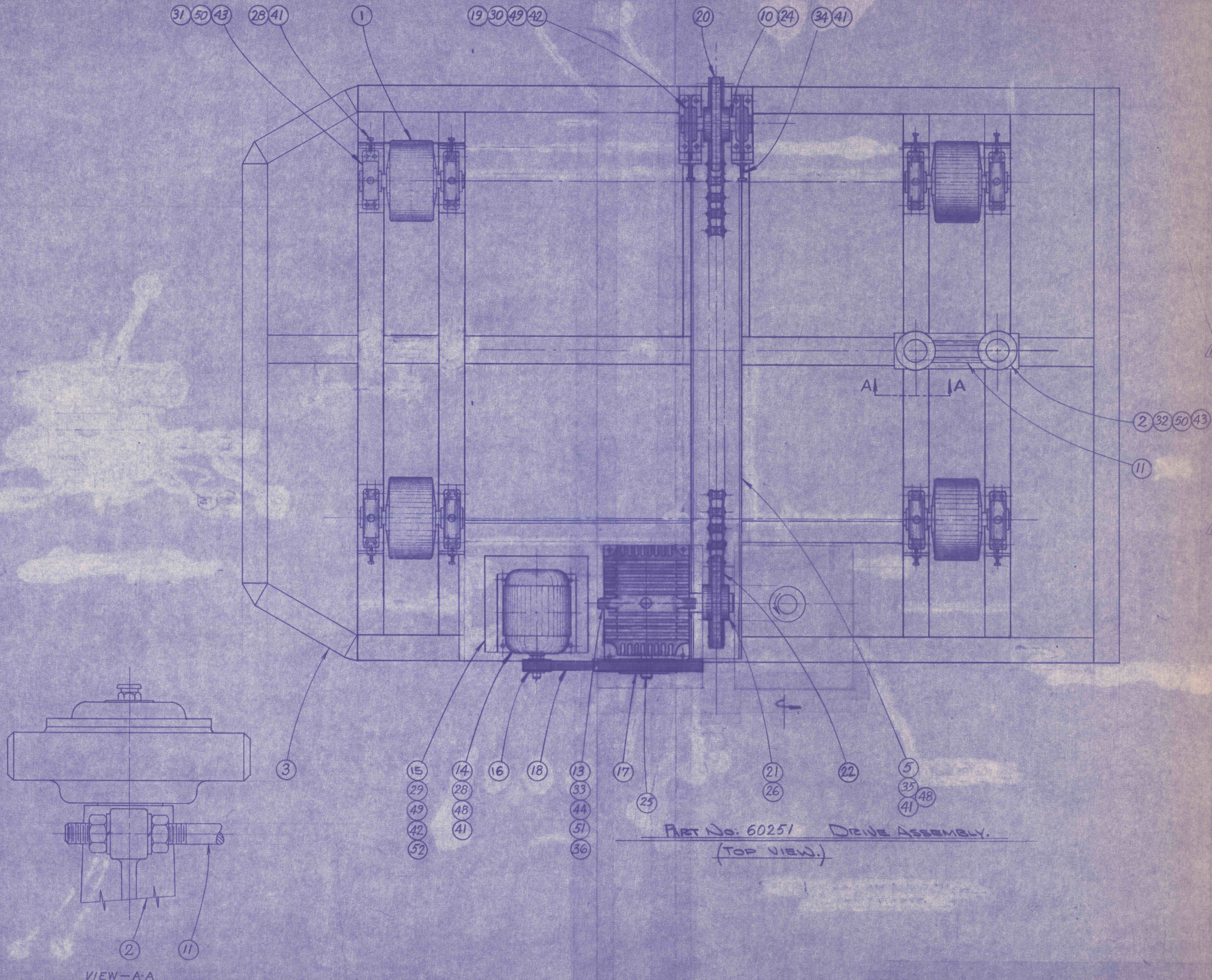


15709



ITEM	REQ'D	PART NO.	DESCRIPTION	MATL.	WT.
1	4	42132A	TIRE ROLLER ASSEMBLY		
2	2	42137A	THRUST ROLLER ASSEMBLY		
3	1	60708-01	SUBSTRUCTURE ASSEMBLY	STL	
4					
5	1	80716A	DRIVE CHAIN DRIP PAN ASSEMBLY	STL	
6					
7	8	23157-A	PROTECTOR-DRUM ROLLER	STL	
8	4	23157-B	PROTECTOR-THRUST ROLLER	STL	
9					
10	1	80635A	IDLER SPROCKET SHAFT	STL	
11	2	80636A	TIE ROD	STL	
12					
13	1	154092	REDUCER-MICH. CONE #4070 60:1 #2		
14	1	124547	MOTOR-10 HP-1200 RPM 256T 3/60/230-460		
15	1	125022	MOTOR BASE-WOODS # MC-2 A		
16	1	162020	VARIABLE SPD. DRIVE-WOODS-VPS-10-W-1 1/2		
17	1	162289	COMPANION SHEAVE-WOODS-17.0x1WSF-1 1/2		
18	1	105154	BELT-WOODS #4430V-910		
19	2	100084	PILLOW BLOCK-SEALMASTER NP39 2 1/2		
20	1	166025	SPROCKET- REX UNIT #1030-16 x 2 1/2 BORE 7/8 x 1/2 KEYWAY-15.76 PD x 3.075 PITCH		
21	1	166057	SPROCKET- REX UNIT #1030-16 x 3 3/8 BORE 7/8 x 1/2 KEYWAY-15.76 PD x 3.075 PITCH		
22	1	112014	ROLLER CHAIN- REX # 1030 x 3.075 PITCH x 18'-6" LG	STL	
23					
24	1	443978H	KEY- 5/8 SQ. x 5 LG.	STL	
25	1	443974X	KEY- 1/2 SQ. x 3 LG.		
26	1	136033	KEY 7/8 SQ. x 5 LG.		
27	20	200615	BOLT, HEX. HD. - 3/8-16 x 1		
28	12	202095	- 1/2-13 x 2		
29	4	203160	- 5/8-11 x 1 3/4		
30	8	203305	- 5/8-11 x 2 1/2		
31	32	204550	3/4-10 x 2 3/4		
32	8	204630	3/4-10 x 3 1/2		
33	4	206300	7/8-9 x 5		
34	2	202485	- 1/2-13 x 4	STL	
35	1	201835	BOLT, HEX. HD. - 1/2-13 x 1	STL	
36	4	233620	WASHER, BEVEL 7/8	#	
37					
38					
39					
40	20	230530	NUN, HEX. - 3/8-16	STL	
41	15	230775	- 1/2-13		
42	12	231025	5/8-11		
43	40	231285	3/4-10		
44	4	231525	NUT, HEX. 7/8-9	STL	
45					
46					
47	20	232615	WASHER, SPRING LOCK - 3/8	STL	
48	5	232860	- 1/2		
49	12	233105	- 5/8		
50	40	233385	- 3/4		
51	4	233600	WASHER, SPRING LOCK - 7/8		
52	4	233025	WASHER, PLAIN. - 5/8	STL	

NOTE:
1. ATTACH TO ROLLERS PRIOR TO SHIPMENT.
2. REDUCER OUTPUT SHAFT TO ROTATE COUNTER-CLOCKWISE.

UP DATED M/L & ADDED ITEM #36	27112 3/4/80	SPC	WC	TD
ITEM 21 WAS 166054, ITEM 13 WAS 166053	20081	10-5-75	P.B.	BT
ITEM NO. 3 WAS 10952, ADDED ITEM NO. 35	19641	7-12-75	DK	BT
NO.	DESCRIPTION OF REVISION	RDW No.	DATE	BY
				CHK'D
				APPR.
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FABRICATION TOLERANCE ±.005" UNLESS OTHERWISE SPECIFIED		MACHINE DRUM SEPARATOR		
MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED: 1. TWO PLACE DECIMAL DIMENSIONS ±.020 2. THREE PLACE DECIMAL DIMENSIONS ±.010 3. SURFACE FINISH 4. MACHINED DIAS CONCENTRIC WITHIN .010 T.I.L. 5. ANGULARITY TOLERANCE ±0°30'		DATE 4-17-75	SIZE 6'-0" DIA x 10'-0" LONG TYPE	ORDER 40667
DRAWN D. KERR		SUBSTRUCTURE & DRIVE ASSEMBLY		RELEASE DATE MAY 1975
CHK'D J. G.		DWG. NO. 60251		D
APPR. J. G.				