

12879

QTY. REQ'D / ASSY	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
-01						
260	31	201985	BOLT, HEX. HD. 1/2-13 x 1 3/4		STL.	
10	34	232880	WASHER, BEVEL 1/2			
30	33	204390	BOLT, HEX. HD. 3/4-10 x 1 3/4			
324	34	232780	WASHER, FLAT 1/2			
316	35	181584	WASHER, BARWOOD 1/2			
4	36	210050	SCREW, DRIVE #4 x 1/4			
71	37	231285	NUT, HEX. 3/4-10			
60	46	201880	BOLT, HEX. HD. 1/2-13 x 1 1/4			
2	39	202095	BOLT, HEX. HD. 1/2-13 x 2			
	40					
1	41	67325-01	PARTITION - PRIMARY COMP'T			
1	42	67325-02	PARTITION - PRIMARY COMP'T			
33	43	67424-1	LIFTER			
33	44		↓ -2			
3	45		↓ -3			
3	46	67424-4	LIFTER			
2	47	40422-AR	HOPPER SUPPORT			
2	48		↑ -AL			
2	49		↑ -BL			
1	50		↓ -CR			
1	51	40422-CL	HOPPER SUPPORT		STL.	
9	52	4978	SPROCKET SEGMENT		C.I.	
27	53	204595	BOLT, HEX. HD. 3/4-10 x 3		STL.	
2	54	60958-01	RING ASSY		STL.	
AS REQ'D	55	250071	CEMENT, CONTACT 3M-#13570 REQ.			
40FT.	56	25060	GASKET-DOR-TITE #3450 3/16 x 1/2		SP. RBR.	
3	57	67424-5	LIFTER		STL.	
3	58	67424-6	LIFTER		STL.	
4	59	203140	BOLT, HEX. HD. 5/8-11 x 1 1/2		STL.	
4	60	231025	NUT, HEX. 5/8-11		STL.	
4	61	233105	WASHER, LOCK 5/8		STL.	

QTY. REQ'D / ASSY	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
-01						
1	1	67311-01	DRUM WELDMENT		STL.	
1	2	67317-01	HOPPER SUPPORT BEAM			
1	3	67317-02	HOPPER SUPPORT BEAM			
1	4	67329-01	HOPPER SUPPORT BEAM POST			
1	5		↑ -02			
1	6		↑ -03			
1	7	67329-04	HOPPER SUPPORT BEAM POST			
1	8	60385-01	FEED BOX - PRIMARY COMP'T			
1	9	60391-01	FEED BOX - SECONDARY COMP'T			
1	10	67316-01	SINK HOPPER & LAUNDER - SEC. COMP.			
1	11	67315-01	SINK HOPPER & LAUNDER - PRIM. COMP.			
1	12	67312-01	FEED HOPPER			
1	13	67318-01	MEDIA RETURN PIPE			
1	14	60251	SUBSTRUCTURE & DRIVE ASSY			
1	15	67326-01	DRUM PARTITION - SEC. COMP.			
1	16	67326-02	DRUM PARTITION - SEC. COMP.			
	17					
2	18	28074A	MANHOLE COVER		STL.	
2	19	67327-1	MANHOLE COVER GASKET		RUBB.	
1	20	10766A	CHAIN GUARD		STL.	
1	21	10766BL	CHAIN GUARD		STL.	
1	22	10766CL	BELT GUARD		STL.	
1	23	40002A	ROLLER GUARD		STL.	
1	24	12941F	SERIAL PLATE		BRS	
1	25	67423-01	HOPPER SUPPORT TIE BAR		STL.	
1	26	10766D	BELT GUARD SUPPORT BRACKET			
71	27	233385	WASHER, LOCK 3/4			
52	28	201935	BOLT, HEX. HD. 1/2-13 x 1 1/2			
344	29	230775	NUT, HEX. 1/2-13			
52	30	232860	WASHER, LOCK 1/2		STL.	

SEE REVISION 6/24/80

Δ	-01 WAS -02	27350	SPC	10766CL	
REV NO	DESCRIPTION	EDRN NO.	DATE	BY	CHK'D
	S.O. 41672				
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.XX ± .02 .XXX ± .010 FRACTIONS ± ANGLE ± SURF FINISH		WEMCO, DIVISION OF ENVIROTECH CORPORATION SACRAMENTO CALIF.		SCALE NONE D	
CHECKED BY: W. CHACON DATE: 2-28-80 PROJ. ENGR. APPROVED BY: [Signature] DATE: 2/28/80 RELEASE		FINAL ASSEMBLY 6'X10' DRUM SEPARATOR LEFT HAND 2-COMPARTMENT		SHT 1 OF 3 DWG. NO. 67321	