

12829

QTY. REQ'D	ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
	-01						
260	31	201985		BOLT, HEX. HD. 1/2-13 x 1 3/4		STL.	
10	34	232880		WASHER, BEVEL 1/2			
36	33	204390		BOLT, HEX. HD. 3/4-10 x 1 3/4			
324	34	232780		WASHER, FLAT 1/2			
316	35	181584		WASHER, BARWOOD 1/2			
4	36	210050		SCREW, DRIVE #4 x 1/4			
71	37	231285		NUT, HEX. 3/4-10			
60	38	201880		BOLT, HEX. HD. 1/2-13 x 1 1/4			
2	39	202095		BOLT, HEX. HD. 1/2-13 x 2			
	40						
1	41	67325-01		PARTITION - PRIMARY COMP'T			
1	42	67325-02		PARTITION - PRIMARY COMP'T			
33	43	67424-1		LIFTER			
33	44		↑ -2	↑			
3	45		↓ -3	↓			
3	46	67424-4		LIFTER			
2	47	40422-AR		HOPPER SUPPORT			
2	48		↑ -AL	↑			
2	49		↓ -BL	↓			
1	50		↓ -CR	↓			
1	51	40422-CL		HOPPER SUPPORT		STL.	
9	52	4978		SPROCKET SEGMENT		C.I.	
27	53	204595		BOLT, HEX. HD. 3/4-10 x 3		STL.	
2	54	60958-01		RING ASSY		STL.	
AS REQ'D	55	250071		CEMENT, CONTACT 3M-#13570 REQ.			
40FT.	56	25060		GASKET-DOR-TITE #3450 3/16 x 1/2		SP. RBR.	
3	57	67424-5		LIFTER		STL.	
3	58	67424-6		LIFTER		STL.	
4	59	203140		BOLT, HEX. HD. 5/8-11 x 1 1/2		STL.	
4	60	231025		NUT, HEX. 5/8-11		STL.	
4	61	233105		WASHER, LOCK 5/8		STL.	

QTY. REQ'D	ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
	-01						
1	1	67311-01		DRUM WELDMENT		STL.	
1	2	67317-01		HOPPER SUPPORT BEAM			
1	3	67317-02		HOPPER SUPPORT BEAM			
1	4	67329-01		HOPPER SUPPORT BEAM POST			
1	5		↑ -02	" " " "			
1	6		↓ -03	" " " "			
1	7	67329-04		HOPPER SUPPORT BEAM POST			
1	8	60385-01		FEED BOX - PRIMARY COMP'T			
1	9	60391-01		FEED BOX - SECONDARY COMP'T			
1	10	67316-01		SINK HOPPER & LAUNDER - SEC. COMP.			
1	11	67315-01		SINK HOPPER & LAUNDER - PRIM. COMP.			
1	12	67312-01		FEED HOPPER			
1	13	67318-01		MEDIA RETURN PIPE			
1	14	60251		SUBSTRUCTURE & DRIVE ASSY			
1	15	67326-01		DRUM PARTITION - SEC. COMP.			
1	16	67326-02		DRUM PARTITION - SEC. COMP.			
	17						
2	18	28074A		MANHOLE COVER		STL.	
2	19	67327-1		MANHOLE COVER GASKET		RUBB.	
1	20	10766A		CHAIN GUARD		STL.	
1	21	10766BL		CHAIN GUARD		STL.	
1	22	10766CL		BELT GUARD		STL.	
1	23	40002A		ROLLER GUARD		STL.	
1	24	12941F		SERIAL PLATE		BRS	
1	25	67423-01		HOPPER SUPPORT TIE BAR		STL.	
1	26	10766D		BELT GUARD SUPPORT BRACKET			
71	27	233385		WASHER, LOCK 3/4			
52	28	201935		BOLT, HEX. HD. 1/2-13 x 1 1/2			
344	29	230775		NUT, HEX. 1/2-13			
52	30	232860		WASHER, LOCK 1/2		STL.	

ITEM No 38 WAS 46.	QTY ITEM No 33 WAS 30	28328	SPC	G.O.	T.O.		
-01 WAS -02		27950	SPC				
REV NO	DESCRIPTION	EDRN NO.	DATE	BY	CHK'D	APPR.	NEXT ASSY.
	S.O. 41672						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCE:							
.XX ± .02 .XXX ± .010 FRACTIONS ± ANGLE ± SURF FINISH ✓ RMS							
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WEMCO, DIVISION OF ENVIROTECH CORPORATION SACRAMENTO CALIF.							
DRAWN SPC DATE 1-31-80 CHECKED DATE 2-28-80 PROJ. ENGR. DATE 2-28-80 APPROVED DATE 3-1-80 RELEASE DATE 3-1-80							
SCALE NONE D							
FINAL ASSEMBLY 6' X 10' DRUM SEPARATOR LEFT HAND 2-COMPARTMENT							
SHT 1 OF 3 DWG. NO. 67321							