

48969

QTY. REQ'D/	ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
3	62	241828		ELBOW, 90° 2 1/2 NPT 150#		M.I.	
1	63	241829		ELBOW, 45° 2 1/2 NPT 150#		M.I.	
2	64	241230		CROSS, 1 1/2 NPT 150#		M.I.	
4	65	242500		PLUG, 1 1/2 NPT		C. I.	
2	66	240080		CAP, 3/4 NPT		M.I.	
2	67	240880		COUPLING, 2 1/2 NPT		A	
2	68	148707		CAP 6", VICTAULIC # 60			
2	69	148703		COUPLING, VICTAULIC 6" STYLE 75			
2	70	148704		COUPLING, VICTAULIC 2" STYLE 75		M.I.	
2	71	115000		CLAMP, HOSE IDEAL #6824		SST	
8	72	115102		CLAMP, HOSE 2 1/2 KING #400		M.I.	
6	73	115103		CLAMP, HOSE 3 KING #463			
2	74	115093		CLAMP, HOSE 4 KING #600			
4	75	115116		CLAMP, HOSE 6 KING #818		M.I.	
5	76	115117		CLAMP, HANGER 2 1/2 GRWL FIG. 295		STL	
1	77	115106		CLAMP, RISER		STL	
3	78	209828		U-BOLT, 1/2 x 2 1/2			
7	79	209824		U-BOLT, 1/2 x 3			
5	80	209829		U-BOLT, 1/2 x 4			
3	81	209826		U-BOLT, 1/2 x 5			
1	82	209830		U-BOLT, 5/8 x 6			
1	83	223603		ROD, CONT. THD 3/8-16NC x 12' CUT TO SUIT			
2	84	187563		NIPPLE, SCH 80 3/4NPT x 4"			
2	85	187469		NIPPLE, SCH 80 1 1/2 NPT x 6"			
2	86	187593		NIPPLE, SCH 80 1 1/2NPT x 9"			
1	87	187592		NIPPLE, SCH 80 2 1/2NPT x CLOSE			
1	88	187558		NIPPLE, SCH 80 2 1/2NPT x 4"			
2	89	187591		NIPPLE, SCH 80 3NPT x 9"			
2	90	187552		NIPPLE, SCH 80 4"NPT x 6"			
2	91	187565		NIPPLE, SCH 80 4"NPT x 9"			
4	92	187551		NIPPLE, SCH 80 3" x 6			
1	93	67634-93		PIPE, SCH 80 2 x 3" V.O.E. & P.O.E.			
1	94	67634-94		PIPE, SCH 80 2 x 6" V.O.E. & P.O.E.			
1	95	67634-95		PIPE, SCH 80 2 1/2 x 24 TBE			
1	96	67634-96		PIPE, SCH 80 2 1/2 x 36 TOE & POE			
2	97	67634-97		PIPE, SCH 80 2 1/2 x 6'-4 TOE & POE			
1	98	67634-98		PIPE, SCH 80 2 1/2 x 7'-0" TOE & POE			
1	99	67634-99		PIPE, SCH 80 2 1/2 x 53 1/2 TBE		STL	
	100						
2	101	67634-101		PIPE, SCH 80 2 1/2 x 45" TBE		STL	
1	102	67634-102		PIPE, SCH 80 2 1/2 x 57" TOE & POE			
1	103	67634-103		PIPE, SCH 80 2 1/2 x 60" TBE			
1	104	67634-104		PIPE, SCH 80 2 1/2 x 20'-0" TBE		STL	
	105						
	106						
1	107	67634-107		PIPE, SCH 80 3" x 38 TBE		STL	
2	108	67634-108		PIPE SCH 80 4" x 72" TOE & POE			
1	109	67634-109		PIPE, SCH 80 4" x 29 1/2" TBE		STL	
1	110	67634-110		PIPE, SCH 80 4" x 54" TBE		STL	
6	111	242520		PLUG, PIPE SQHD. 2"NPT			
	112						
96	113	203305		BOLT, HEX HD 5/8NC x 2 1/2		STL	
104	114	203410		BOLT, HEX HD 5/8NC x 3			
48	115	204630		BOLT, HEX HD 3/4NC x 3 1/2			
2	116	203210		BOLT, HEX HD 5/8NC x 2			
200	117	231025		NUT, HEX 5/8NC			
48	118	231285		NUT, HEX 3/4NC			
15	119	230530		NUT, HEX 3/8NC		STL	
	120						
5	121	181573		NUT, WELDLESS EYE FIG. 290, SIZE #1 x 3/8		STL	

QTY. REQ'D/	ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
1	1	67632-01		SUPPORT WELDMENT		STL	
1	2	67632-02		SUPPORT WELDMENT			
1	3	67632-03		SUPPORT WELDMENT			
1	4	67633-1		SUPPORT			
1	5	67633-2		SUPPORT			
1	6	67633-3		SUPPORT			
1	7	67633-4		SUPPORT			
1	8	67633-5		SUPPORT			
1	9	67633-6		SUPPORT			
2	10	67633-7		SUPPORT			
2	11	67633-8		SUPPORT		STL	
	12						
	13						
1	14	67631-01		PIPE WELDMENT		STL	
1	15	67678-01		PIPE WELDMENT			
1	16	67678-02		PIPE WELDMENT			
2	17	67678-03		PIPE WELDMENT	(5)		
2	18	67678-04		PIPE WELDMENT	(5)		
1	19	67678-05		PIPE WELDMENT			
2	20	67678-06		PIPE WELDMENT		STL	
	21						
	22						
1	23	149001		VALVE, 2" DEZURIK #0200, FIG.118,V,1,RS26	(2)		
2	24	148664		VALVE, 2" DEZURIK #0200, FIG.118,S,1,RS26	(2)		
1	25	148665		VALVE, 3" DEZURIK #0300, FIG.118,F,1,RS26	(2)		
1	26	148845		VALVE, 4" DEZURIK #0400, FIG.118,F,6,RS26	(2)		
1	27	148689		VALVE, 6" DEZURIK #0600, FIG.118,F,6,RS26	(2)		
	28						
1	29	149000		VALVE, 2 1/2 FLEXIBLE SERIES 7250			
2	30	181594		VALVE, 3 FLEXIBLE SERIES 7250			
	31						
	32						
	33						
1	34	148999		EXTENSION, DEZURIK FIG. 147 0300 x 50 1/2		STL	
1	35	148998		EXTENSION, DEZURIK FIG. 147 0440 x 53		STL	
1	36	148848		LEVER, DEZURIK FIG. 344		STL	
1	37	148997		ADAPTER, VALVE HANDLE, DEZURIK FIG. 347		STL	
	38						
	39						
1	40	130226		HOSE, WATER 1" I.D. x 12'-0"	(6)	RUBB	
1	41	130224		HOSE, SUCTION 2 3/8 I.D. x 72"	(6)		
1	42	130250		HOSE, SUCTION 3 1/2 I.D. x 12'-0"	(6)		
1	43	130249		HOSE, SUCTION 4 1/2 I.D. x 24"	(6)		
1	44	130248		HOSE, SUCTION 6 5/8 I.D. x 24"	(6)	RUBB	
	45						
2	46	149006		ELBOW 90° 4" FL& SCR. 125#			
	57						
1	48	63349-3		TEE, 3" FL.			
1	49	63349-4		TEE, 4" FL.		C. I.	
1	50	66390-2		ELBOW, 2 1/2" 45°FL.			
2	51	66390-3		ELBOW, 3" 45°FL.			
2	52	66390-4		ELBOW, 4" 45°FL.			
4	53	62440-3		ELBOW, 3" 90°FL.			
1	54	62440-4		ELBOW, 4" 90°FL.		C. I.	
4	55	145032		GASKET 4"			
2	56	145034		GASKET 6"			
1	57	148829		FLANGE, COMPANION, RED. 3 x 9 x 125#		C. I.	
3	58	148115		FLANGE, COMPANION, 2 1/2 x 7 x 125#			
15	59	148254		FLANGE, COMPANION, 3 x 7 1/2 x 125#			
11	60	148090		FLANGE, COMPANION, 4 x 9 x 125#			
6	61	148091		FLANGE, COMPANION 6 x 11 x 125#		C. I.	

NOTE:

- 1 USE SUITABLE COMPOUND AND MAKE UP JOINTS LIQUID TIGHT.
- 2 INSTALL DEZURIK VALVES SO THAT, WHEN SHUT, FACE OF PLUG IS UPSTREAM IN VALVE BODY.
- 3 SUPPORT ALL PIPING SECURELY. LOCATE SUPPORTS APPROX. AS SHOWN. SUPPORTS MAY BE TRIMMED AS REQUIRED.
- 4 SLOPE ALL LINES 1/3" PER FT. MIN. FOR DRAINAGE.
- 5 INSTALL ITEMS 17 & 18 WITH CHAMFERED END TOWARD VALVE.
- 6 CUT LENGTH TO SUIT.
- 7 BURN HOLES IN DIVERTER FOR U-BOLT.

REV NO.	DESCRIPTION	EDRN NO.	DATE	BY	CHK'D	APPR.	NEXT ASSY.
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCE: .XX ± .02 .XXX ± .010 FRACTIONS ± — ANGLE ± — SURF FINISH — ✓ RMS							
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DRAWN KERR 4/18/80		DATE 4/22/80		SCALE NONE		D	
CHECK W. CARLSON		DATE 4/22/80		SHT 1 OF 4		DWG. NO. 67634	
PROJ. ENGR. 60		DATE 4/22/80		DWG. NO. 67634		DWG. NO. 67634	
APPROVED 60		DATE 4/22/80		DWG. NO. 67634		DWG. NO. 67634	
RELEASE		DATE		DWG. NO. 67634		DWG. NO. 67634	
WEMCO, DIVISION OF ENVIROTECH CORPORATION SACRAMENTO CALIF. PIPING HEAVY MEDIA WEMCO HMS							