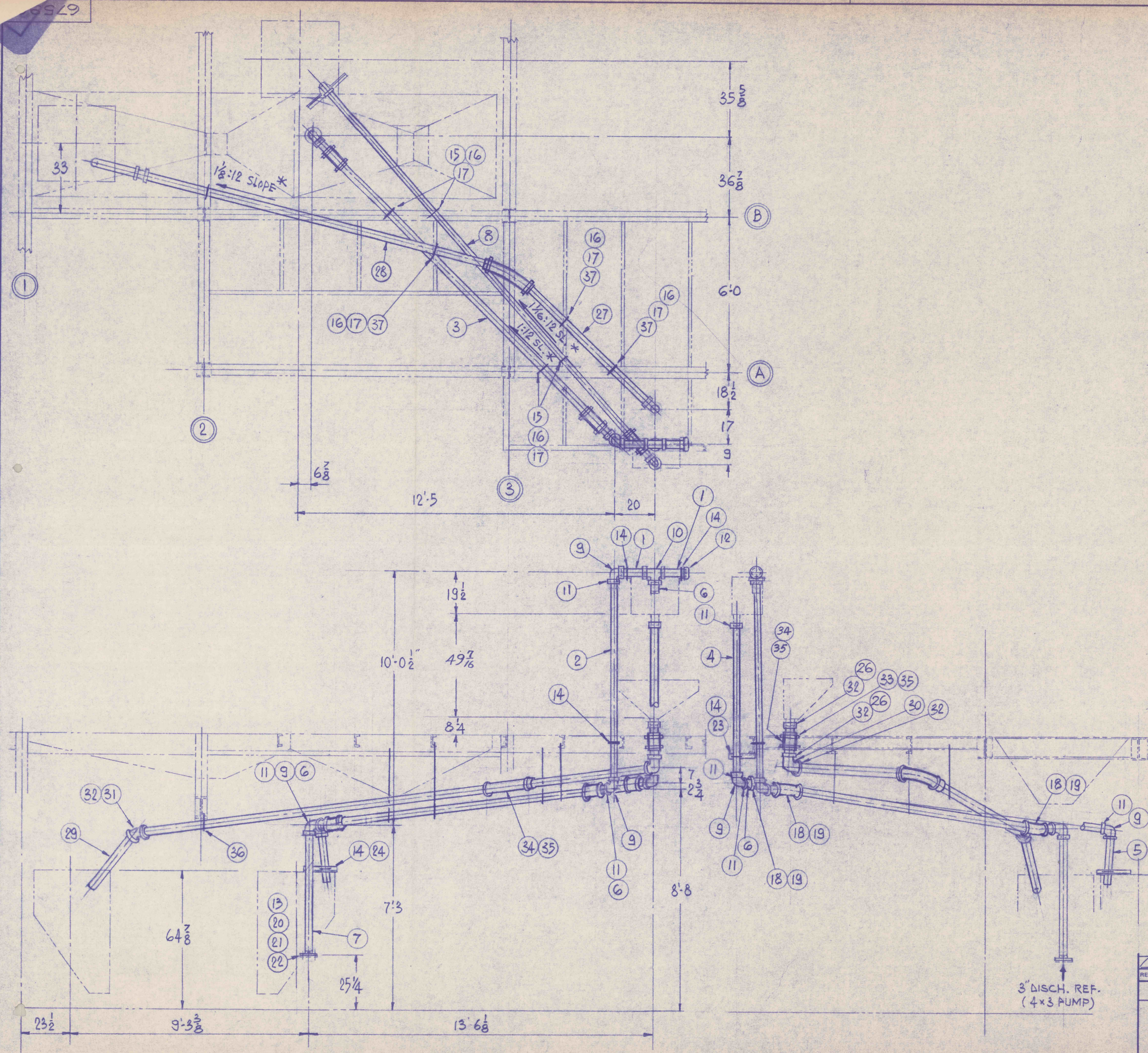




QTY.	REV.	ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
2	1	67590-1			PIPE, 3" SCH. 40 x 11" PBE		A120	
1	2		-2		x 7'-11"			
1	3		-3		x 14'-0"			
1	4		-4		x 6'-0"			
1	5		-5		x 24" PBE			
4	6		-6		x 6" TOE/POE			
1	7		-7		x 57" "			
1	8	67590-8			PIPE, 3" SCH. 40 x 18'-0" TOE/POE		A120	
5	9	148788			ELBOW, 90° 3" VIC. STY. 90, S.R.		M.I.	
1	10	148789			TEE, 3" VIC. STY. 90			
15	11	148645			COUPLING, 3" VIC. STY. 90			
1	12	148648			PLUG, BULL 3" VIC. STY. 90			
1	13	148274			FLANGE, 3" x 7/2", 125 #		M.I.	
5	14	209824			U-BOLT, 1/2" x 3" GRIN. FIG. 137 W/ NUTS		STL.	
4	15	115099			HANGER, PIPE 3" GRIN. FIG. 65		STL.	
2	16	223616			ROD, HANGER 1/2-13 x 6'-0" GRIN. FIG. 146 (3)		STL.	
28	17	230775			NUT, HEX. 1/2-13		STL.	
1	18	130251			HOSE, WATER 3/2" I.D. x 48' 4 PLY (3)		RUBB.	
6	19	115102			CLAMP, HOSE KING #400			
1	20	145162			GASKET 3" FULL FACE		RUBB.	
4	21	203410			BOLT, HEX. HD. 5/8-11 x 3		STL.	
4	22	231025			NUT, HEX. 5/8-11		STL.	
1	23	67633-9			SUPPORT, PIPE		STL.	
1	24	67633-10			SUPPORT, PIPE		STL.	
	25							
2	26	67590-26			PIPE, 4" SCH. 40 x 6" TOE/POE		A53	
1	27		-27		x 7'-0" TOE/POE			
1	28		-28		x 14'-0" TOE/POE			
1	29		-29		PIPE, 4" SCH. 40 x 30" PBE		A53	
1	30		-30		ELBOW, 90° 4" VIC. STY. 90 S.R.		M.I.	
1	31	67590-30			ELBOW, 45° 4" VIC. STY. 90		M.I.	
5	32	148646			COUPLING, 4" VIC. STY. 90		M.I.	
1	33	130252			HOSE, WATER, 4 1/2" I.D. x 8" 4 PLY		RUBB.	
1	34	130186			HOSE, SUCTION 4 1/2" I.D. x 6'-0"		RUBB.	
4	35	115104			CLAMP, HOSE, KING #550		M.I.	
1	36	209829			U-BOLT 1/2" x 4" GRIN. FIG. 137 W/ NUTS		STL.	
3	37	115092			HANGER, PIPE 4" GRIN. FIG. 65		STL.	

- NOTES
1. PROVIDE HOLES FOR U-BOLTS & WELD SUPPORTS IN PLACE IN FIELD DURING INSTALLATION.
 2. USE SUITABLE THREAD COMPOUND ON ALL JOINTS & MAKE LIQUID TIGHT.
 3. CUT TO FIT.
 4. * APPROX. SLOPE.

L/M MATERIAL CHANGED FROM A53 TO A120		G.O.			
REV NO.	DESCRIPTION	EDRN NO.	DATE	BY	CHK'D
	S.O. 41672				
UNLESS OTHERWISE SPECIFIED: TOLERANCE: .XX ± .02 .XXX ± .010 FRACTIONS ± 1/8 ANGLE ± SURF FINISH — ✓ RMS					
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DRAWN BY DATE 4-3-80		WEMCO, DIVISION OF ENVIROTECH CORPORATION		SACRAMENTO CALIF.	
CHECKED BY DATE 4-23-80		MISC. PULP PIPING		SCALE NONE	
PROJ. ENGR. DATE 4-25-80		WEMCO HYS MOBIL MILL		SHT 1 OF 1	
APPROVED BY DATE 8/07				DWG. NO. 67590	
RELEASE					