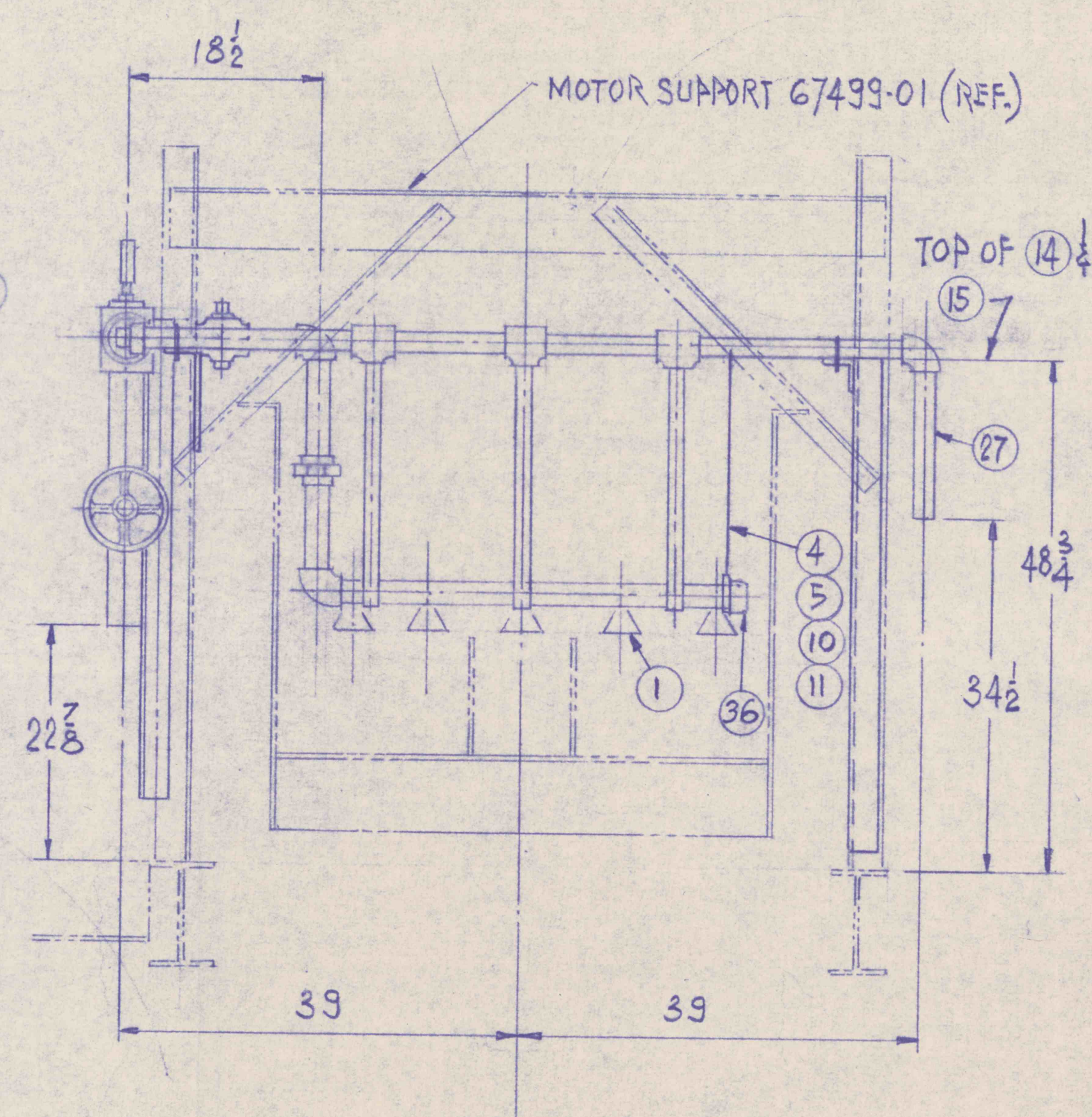
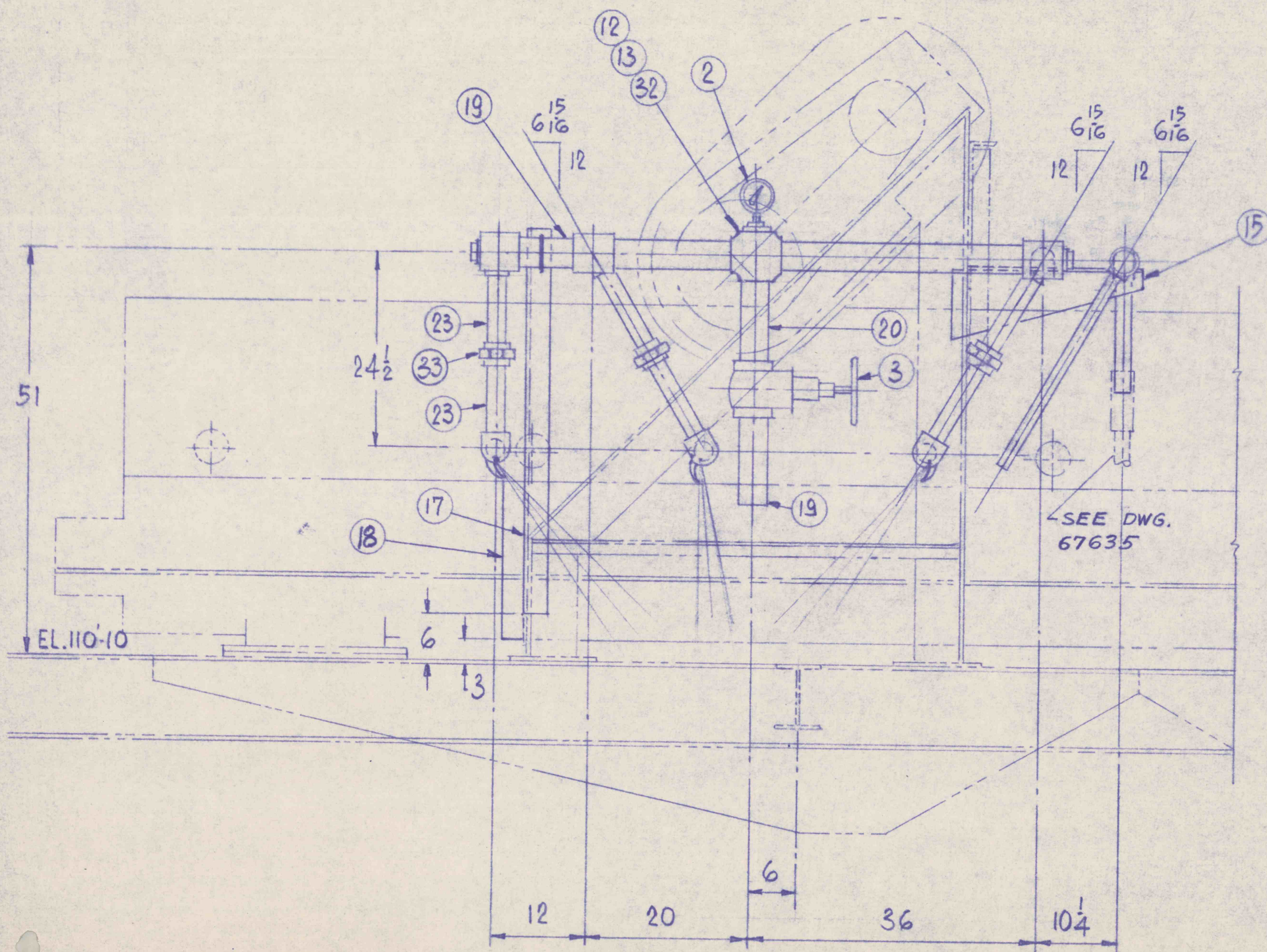
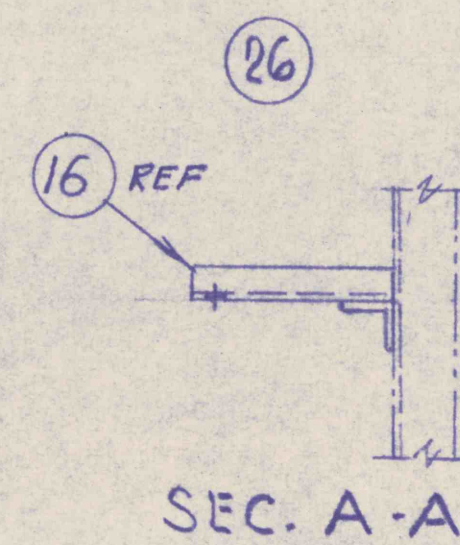
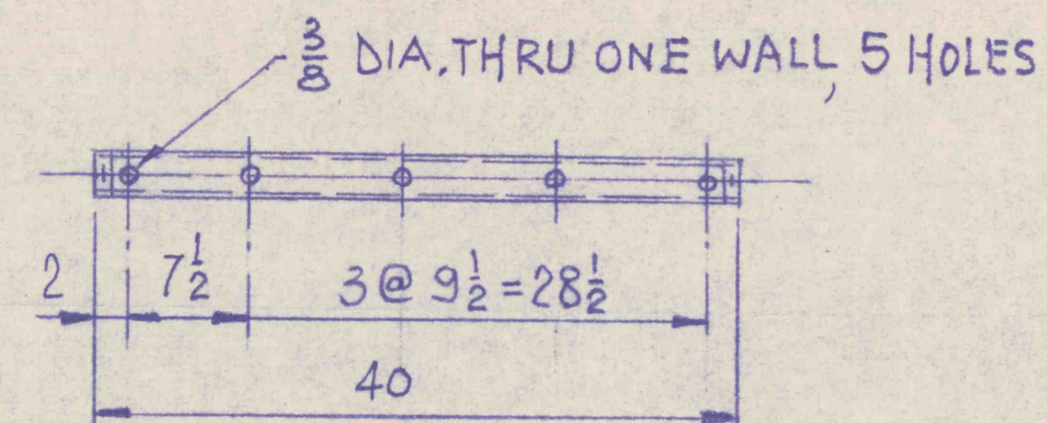
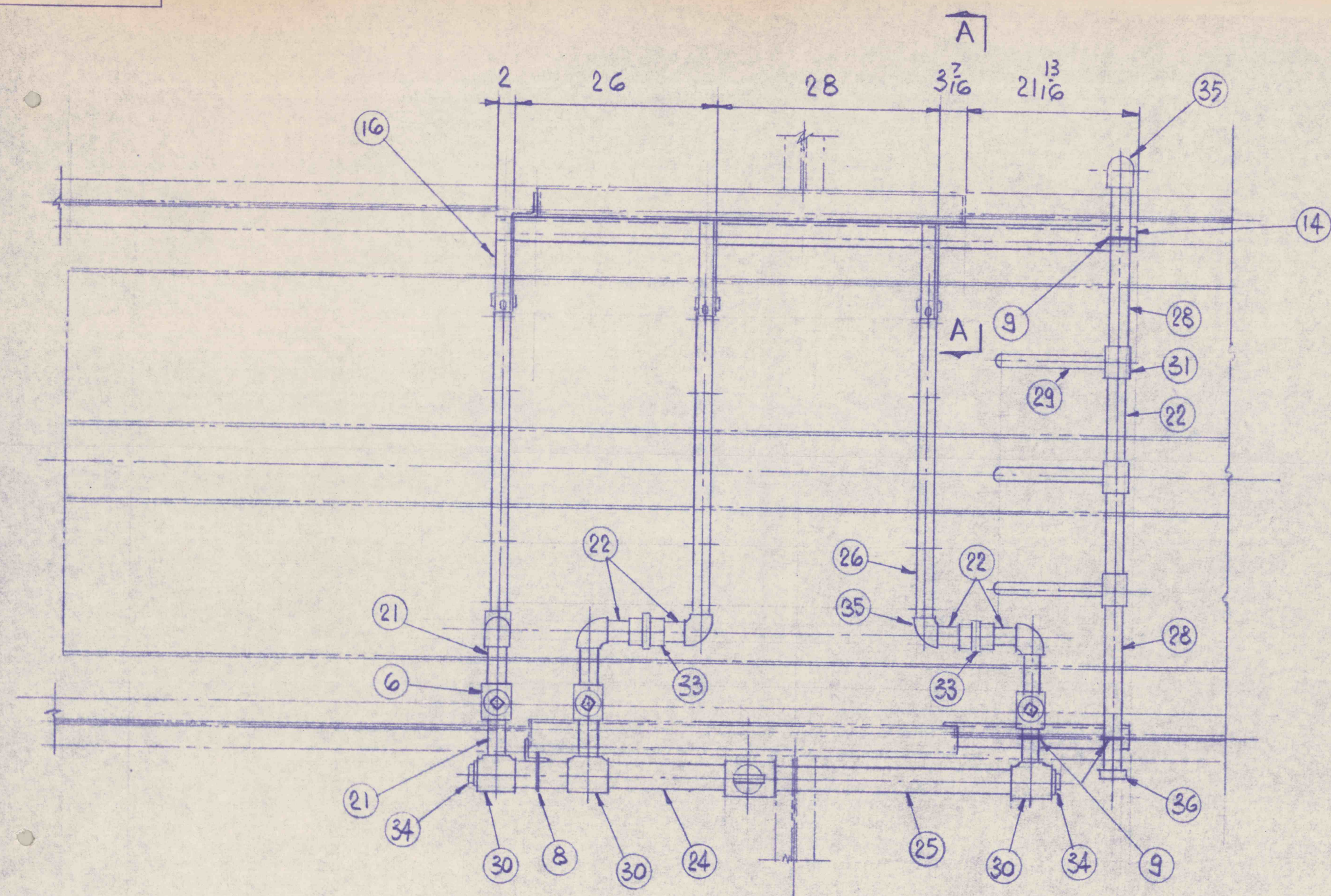




QTY. REQD./	REV.	ITEM	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT
NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.
15	1	148744		SPRAY NOZZLE, 2" LINK BELT		BRZ	
1	2	181510		PRESSURE GAUGE, 1/4 NAT, 0-100 LB, 4 1/2 DIAL		-	
1	3	148920		VALVE, GATE 3" CRANE #460		BRZ	
3	4	115073		HANGER, PIPE 2" GRIN. FIG. 269		STL.	
3	5	221160		ROD, HANGER, 3/8-16 x 24 CONT. THD.		C.D. PL.	
3	6	149003		VALVE, COCK 2" 125# CRANE #324 W/ BRZ PLUG & WASHER			
3	7	180035		WRENCH, CRANE CAT. #9-5 NO SHOWN		M.I.	
1	8	209824		U-BOLT 1/2 x 3 GRIN. FIG. 137 W/ NUTS		STL.	
3	9	209827		U-BOLT 3/8 x 2 GRIN. FIG. 137 W/ NUTS		STL.	
12	10	230530		NUT, HEX. 3/8-16		STL.	
12	11	232615		WASH, LOCK 3/8		STL.	
1	12	239849		BUSHING, 3 x 2 125# GRIN. FIG. 383		C.I.	
1	13	239623		BUSHING, 2 x 1/4 125# GRIN. FIG. 383		C.I.	
1	14	67633-14		SUPPORT, PIPE		STL.	
1	15	↑	15	↑	↑	↑	↑
3	16	↑	16	↑	↑	↑	↑
1	17	↑	17	↑	↑	↑	↑
1	18	67633-13		SUPPORT, PIPE		STL.	
2	19	187580		NIPPLE, 3" SCH. 40 x 9			
1	20	187597		3" x 12			
6	21	187596		2" x 5 1/2			
6	22	187595		2" x 12			
2	23	187594		NIPPLE, 2" SCH. 40 x 10			
1	24	67502-24		PIPE 3" SCH. 40 x 16 3/8 T.B.E.	4		
1	25	↑	25	3" x 32 3/8	4		
3	26	↑	26	2" x 40			
1	27	↑	27	2" x 15	4		
2	28	↑	28	2" x 21 1/2	4		
3	29	67502-29		PIPE 1 1/2" SCH. 40 x 30 T.B.E.	4	STL.	
3	30	149002		TEE, RED. 3 x 3 x 2 GRIN. FIG. 1105R, 150#		M.I.	
3	31	127318		TEE, RED. 2 x 2 x 1 1/2 150#		M.I.	
1	32	148844		CROSS, 3" NPT 150#		M.I.	
3	33	244310		UNION, 2" GRIN. FIG. 463, 150#		M.I.	
2	34	242562		PLUG, PIPE 3"		C.I.	
7	35	148549		ELBOW 90° 2" 150#		M.I.	
4	36	240140		CAP 2"		BLK	
	37						

- USE SUITABLE THREAD COMPOUND ON ALL JOINTS & MAKE UP LIQUID TIGHT.
- WELD 16 ON 14 AS SHOWN.
- WELD 13 14 15 & 17 TO MOTOR SUPPORT.
- NO DETAIL

REV NO.	DESCRIPTION	EDRN NO.	DATE	BY	CHK'D	APPR.	NEXT ASSY.
S.O. 41672							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCE:							
.XX ± .02							
.XXX ± .010							
FRACTIONS ±							
ANGLE ±							
SURF FINISH							
✓ RMS							
WEMCO, DIVISION OF ENVIROTECH CORPORATION SACRAMENTO CALIF. SCALE: NONE D SHT. 1 OF 1 DWG. NO. 67502							