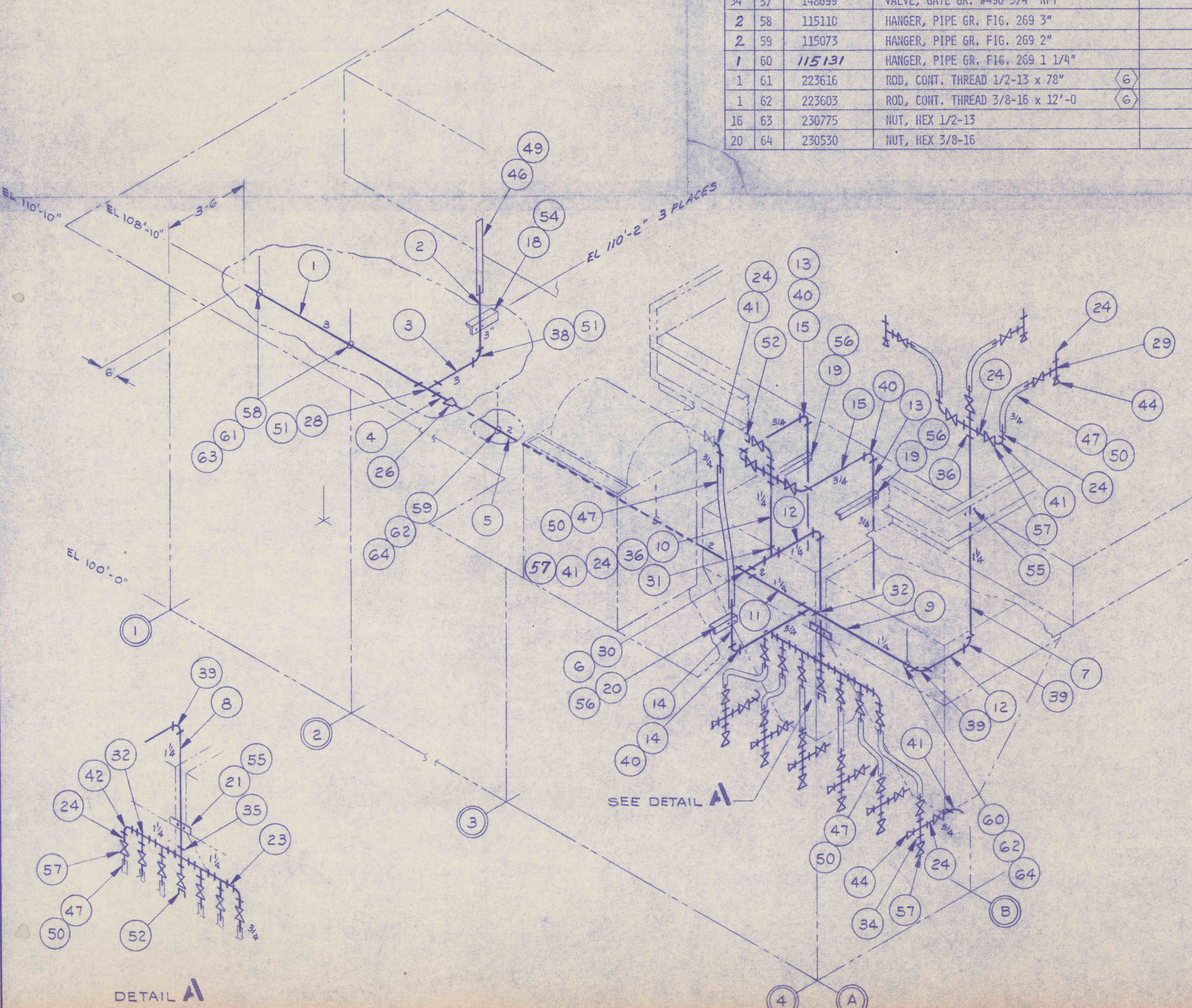


NOTES:

1. USE SUITABLE COMPOUND & MAKE UP JOINTS LIQUID TIGHT.
2. SUPPORT ALL PIPING & HOSES SECURELY & LOCATE SUPPORTS APPROX. AS SHOWN. SUPPORTS MAY BE TRIMMED AS REQ'D.
3. BURN HOLES FOR PIPES IN FLOOR GATING WHERE NECESSARY.
4. IT SHALL BE NECESSARY TO LOCATE AND PROVIDE 9/16 DIA. HOLES IN BEAM LOWER FLANGE FOR PIPE HANGER RODS.
5. ABBREVIATIONS:
 - P.B.E. PLAIN BOTH ENDS
 - P.O.E. PLAIN ONE END
 - T.B.E. THREAD BOTH ENDS
 - T.O.E. THREAD ONE END

6. CUT LENGTH AS REQ'D.



QTY	REDDY	ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT
			-01					
			1	47	130190	HOSE, WATER 3 PLY 1 1/16" I.D. x 150'-0" 6	RUBBER	
				48				
			2	49	115103	CLAMP, HOSE KING #400 3"	MAL IR	
			20	50	115083	CALMP, HOSE IDEAL #6820 3/4"	SST	
			5	51	148645	COUPLING, VICTAULIC STYLE 90 3"	MAL IR	
			2	52	127323	COUPLING, C.P. #C-36841Y 3/4" NPT	MAL IR	
				53				
			1	54	209824	U-BOLT, GR. FIG. 137 3"	STL	
			2	55	209831	U-BOLT, GR. FIG. 137 1 1/4"	STL	
			3	56	209815	U-DOLT, GR. FIG 137 3/4"	STL	
			34	57	148699	VALVE, GATE GR. #490 3/4" NPT	IR/BRZ	
			2	58	115110	HANGER, PIPE GR, FIG. 269 3"	STL	
			2	59	115073	HANGER, PIPE GR. FIG. 269 2"	STL	
			1	60	115131	HANGER, PIPE GR. FIG. 269 1 1/4"	STL	
			1	61	223616	ROD, CONT. THREAD 1/2-13 x 78" 6	STL	
			1	62	223603	ROD, CONT. THREAD 3/8-16 x 12'-0" 6	STL	
			16	63	230775	NUT, HEX 1/2-13	STL	
			20	64	230530	NUT, HEX 3/8-16	STL	

QTY.	REQ'D	ASSY.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	UNIT WT.
-	01						
1	1		67703-1	PIPE, SCH 40, 3" x 6'-8" P.B.E.		A120	
1	2		67703-2	PIPE, SCH 40, 3" x 24" P.B.E.		A120	
1	3		67703-3	PIPE, SCH 40, 3" x 15 1/2" P.B.E.		A120	
1	4		67703-4	PIPE, SCH 40, 3" x 4" T.O.E. & P.O.E.		A120	
1	5		67703-5	PIPE, SCH 40, 2" x 17'-3 1/4" T.B.E.		A120	
1	6		67703-6	PIPE, SCH 40, 2" x 9" T.B.E.		A120	
1	7		67703-7	PIPE, SCH 40, 1 1/4" x 7'-0" T.B.E.		A120	
1	8		67703-8	PIPE, SCH 40, 1 1/4" x 54" T.B.E.		A120	
1	9		67703-9	PIPE, SCH 40, 1 1/4" x 49 1/2" T.B.E.		A120	
1	10		67703-10	PIPE, SCH 40, 1 1/4" x 30" T.B.E.		A120	
1	11		67703-11	PIPE, SCH 40, 1 1/4" x 27 1/2" T.B.E.		A120	
2	12		67703-12	PIPE, SCH 40, 1 1/4" x 20 1/4" T.B.E.		A120	
2	13		67703-13	PIPE, SCH 40, 3/4" x 54" T.B.E.		A120	
2	14		67703-14	PIPE, SCH 40, 3/4" x 34" T.B.E.		A120	
2	15		66703-15	PIPE, SCH 40, 3/4" x 30" T.B.E.		A120	
	16						
	17						
1	18		67716-1	SUPPORT, PIPE		A36	
2	19		67716-2	SUPPORT, PIPE		A36	
1	20		67716-3	SUPPORT, PIPE		A36	
1	21		67716-4	SUPPORT, PIPE		A36	
	22						
6	23		187049	NIPPLE, SCH 40, 1 1/4" NPT x 3"		A12Q	
62	24		187040	NIPPE, SCH 40, 3/4" NPT x 3"		A120	
	25						
1	26		148865	REDUCER, 3" x 2" NPT		MAL IR	
	27						
1	28		148789	TEE, VICTAULIC NO. 20P 3"		MAL IR	
3	29		148857	TEE, 3/4" NPT		MAL IR	
1	30		127448	TEE, RED'G. GR. #1105R 2" x 1 1/4" x 2"		MAL IR	
1	31		127449	TEE, RED'G. GR. #1105R 2" x 1 1/4"x1 1/4"		MAL IR	
5	32		127450	TEE, RED'G. GR. #1105R 1 1/4"x1 1/4"x3/4"		MAL IR	
	33						
6	34		148859	CROSS, 3/4 NPT		MAL IR	
1	35		127451	CROSS, RED'G. GR. #361 1 1/4"x1 1/4"x1 1/4"x3/4"		MAL IR	
2	36		127452	CROSS, RED'G. GR. #361 1 1/4"x3/4"x3/4"x3/4"		MAL IR	
	37						
1	38		148788	ELBOW, VICTAULIC NO. 10P 90° 3"		MAL IR	
3	39		241720	ELBOW, 90° 1 1/4" NPT			
3	40		148693	ELBOW, 90° 3/4" NPT			
8	41		241600	ELBOW, ST. 90° 3/4" NPT		MAL IR	
2	42		127453	ELBOW, RED'G. GR. #1101R 1 1/4" x 3/4" NPT		MAL IR	
	43						
9	44		242420	PLUG, 3/4 NPT		C.I.	
	45						
1	46		130192	HOSE, WATER 4 PLY 3 1/2" I.D. x 36"	6	RUBBER	

REV NO.		DESCRIPTION		EDRN NO.		DATE	BY	CHK'D	APPR.	NEXT ASSY.	
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCE:		DRAWN D.J. DATE 4-23-80 CHECK L.I. CHACON 4-28-80 PROJ. ENGR DATE 5-1-80 APPROVED <i>[Signature]</i> DATE 8-20-80		GENERAL WATER PIPING PLAN WEMCO H.M.S. MOBIL MILL		SCALE NONE		SHT 1 OF 1		D	
.XX ± .02 .XXX ± .010 FRACTIONS ± _____ ANGLE ± _____ SURF FINISH _____ ✓ RMS		RELEASE _____ DATE _____				DWG. NO. 67703					