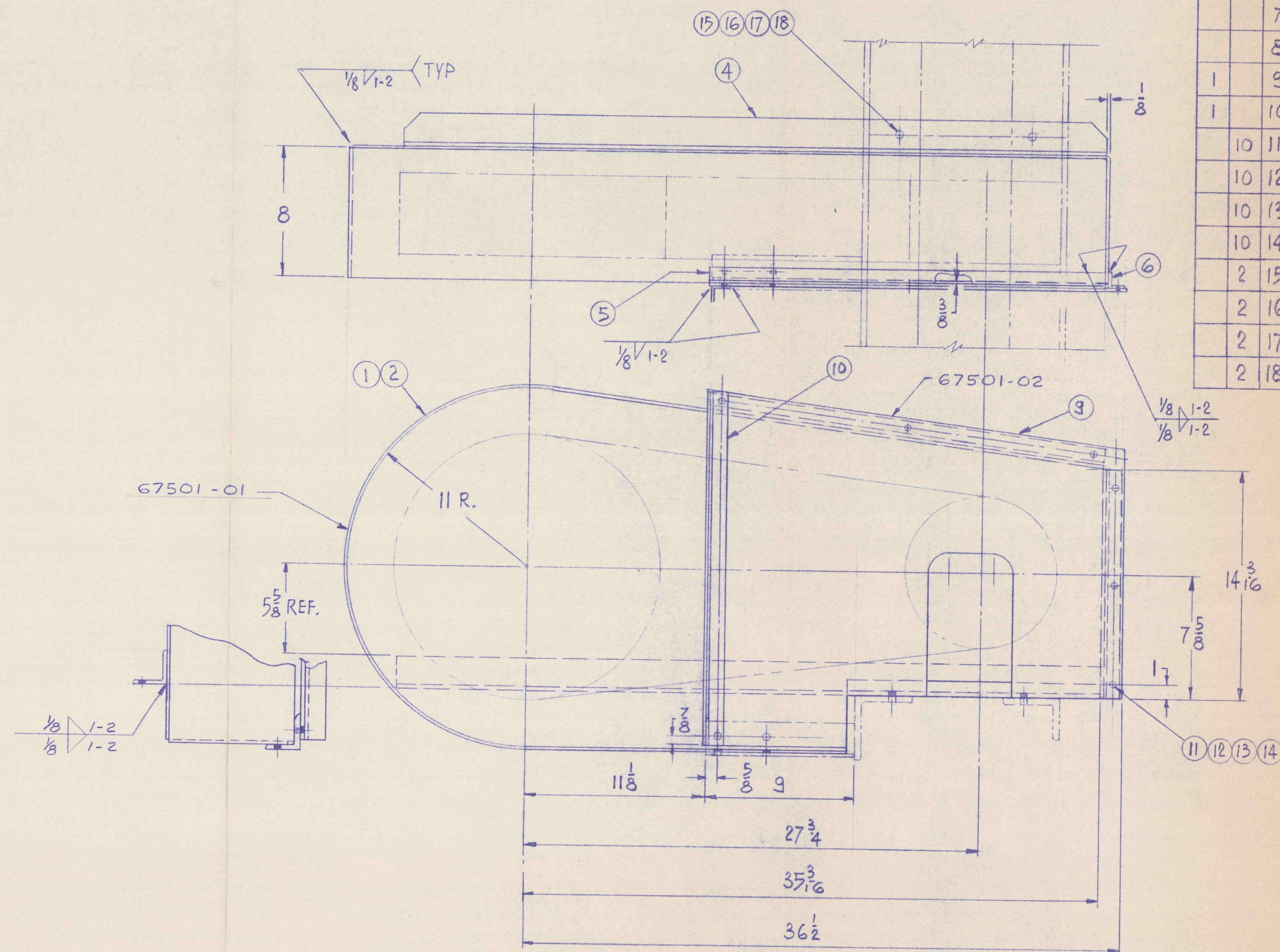




QTY. REQ'D	QTY. ASSY.	ITEM NO.	PART NO.	DESCRIPTION	RAW PART NO.	MATERIAL	WT.
1	1	1	67501-1	PLATE 10 GA. $\times 8 \times 7'5\frac{1}{2}$		A283	27
1	2	2	-2	" " " $\times 22 \times 53\frac{5}{16}$		"	45
1	3	3					
1	4	4	-4	ANGLE $2 \times 2 \times \frac{1}{4} \times 43\frac{1}{4}$		A36	12
1	5	5	-5	ANGLE $1 \times 1 \times \frac{1}{8} \times 24\frac{1}{4}$		A36	1.6
1	6	6	-6	ANGLE $1 \times 1 \times \frac{1}{8} \times 14\frac{3}{16}$		A36	1.0
	7	7	-7				
	8	8	-8				
1	9	9	-9	PLATE 10 GA. $\times 21\frac{3}{4} \times 25\frac{1}{2}$		A283	21
1	10	10	-10	ANGLE $1 \times 1 \times \frac{1}{8} \times 21\frac{3}{4}$		A36	1.5
10	11	11	200095	BOLT, HEX. HD. $\frac{1}{4}-20 \times \frac{3}{4}$		STL.	
10	12	12	230110	NUT, HEX. $\frac{1}{4}-20$			
10	13	13	232075	WASHER, PLAIN $\frac{1}{4}$			
10	14	14	232150	WASHER, LOCK $\frac{1}{4}$			
2	15	15	201965	BOLT, HEX. HD. $\frac{1}{2}-13 \times 1\frac{5}{8}$			
2	16	16	230775	NUT, HEX. $\frac{1}{2}-13$			
2	17	17	232780	WASHER, PLAIN $\frac{1}{2}$			
2	18	18	232860	WASHER, LOCK $\frac{1}{2}$		STL.	

TOTAL WEIGHT 109#

NOTES

1. ALL DIMENSIONS TO OR ACROSS BEND LINES DO NOT INCLUDE A BEND ALLOWANCE. THE DIMENSIONS TO BEND LINES ARE MEASURED TO THE INTERSECTION POINT OF THE INSIDE SURFACES AFTER FORMING.
2. MARK PART NOS WITH BLACK PAINT.
3. PAINT ONESHOP COAT ZINC CHROMATE PRIMER OR EQ.
4. GRIND ALL SHARP EDGES SMOOTH.
5. BAG FASTENERS TO SHIP & TAG-67501-01

P/N 67501-01 ONE REQ'D
P/N 67501-02 ONE REQ'D

REV NO.	DESCRIPTION	EDRN NO.	DATE	BY	CHK'D	APPR.	NEXT ASSY.
	S.O. 41672						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCE:							
.XX $\pm .02$.XXX $\pm .010$ FRACTIONS $\pm \frac{1}{16}$ ANGLE $\pm$ SURF FINISH $\checkmark$ RMS							
DRAWN SPC		DATE 3-26-80		SCALE		D	
CHECK G.O.		DATE 5-1-80		SCALE		NONE	
PROJ. ENGR.		DATE 5-1-80		SCALE		D	
APPROVAL		DATE 1-19-80		SCALE		D	
RELEASE		DATE 6-19-80		SCALE		D	
WEMCO, DIVISION OF ENVIROTECH CORPORATION				SACRAMENTO CALIF.			
GUARD-BELT SCREEN DRIVE				HMS MOBIL MILL			
SHT 1 OF 2				DWG. NO. 67501			