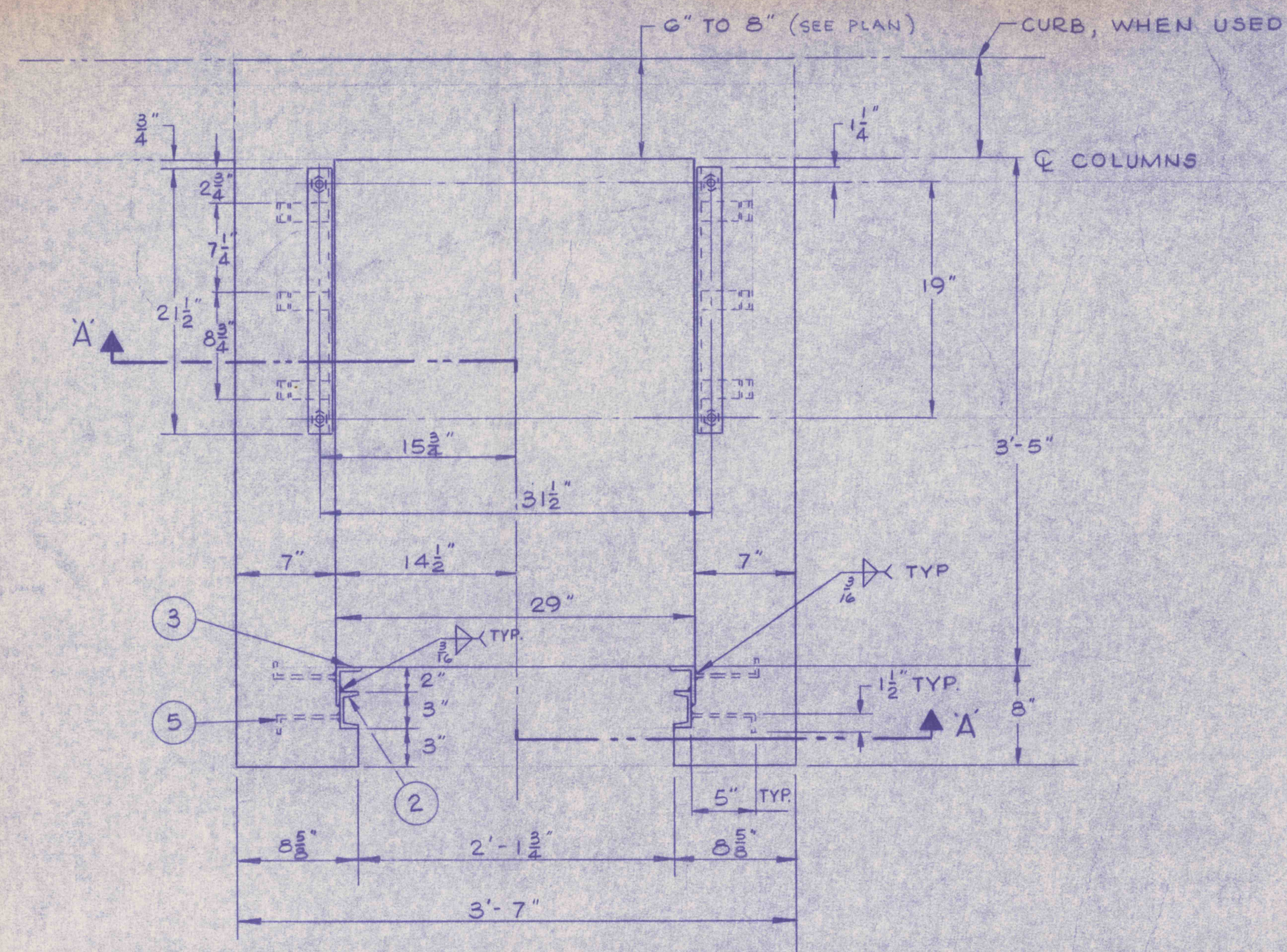
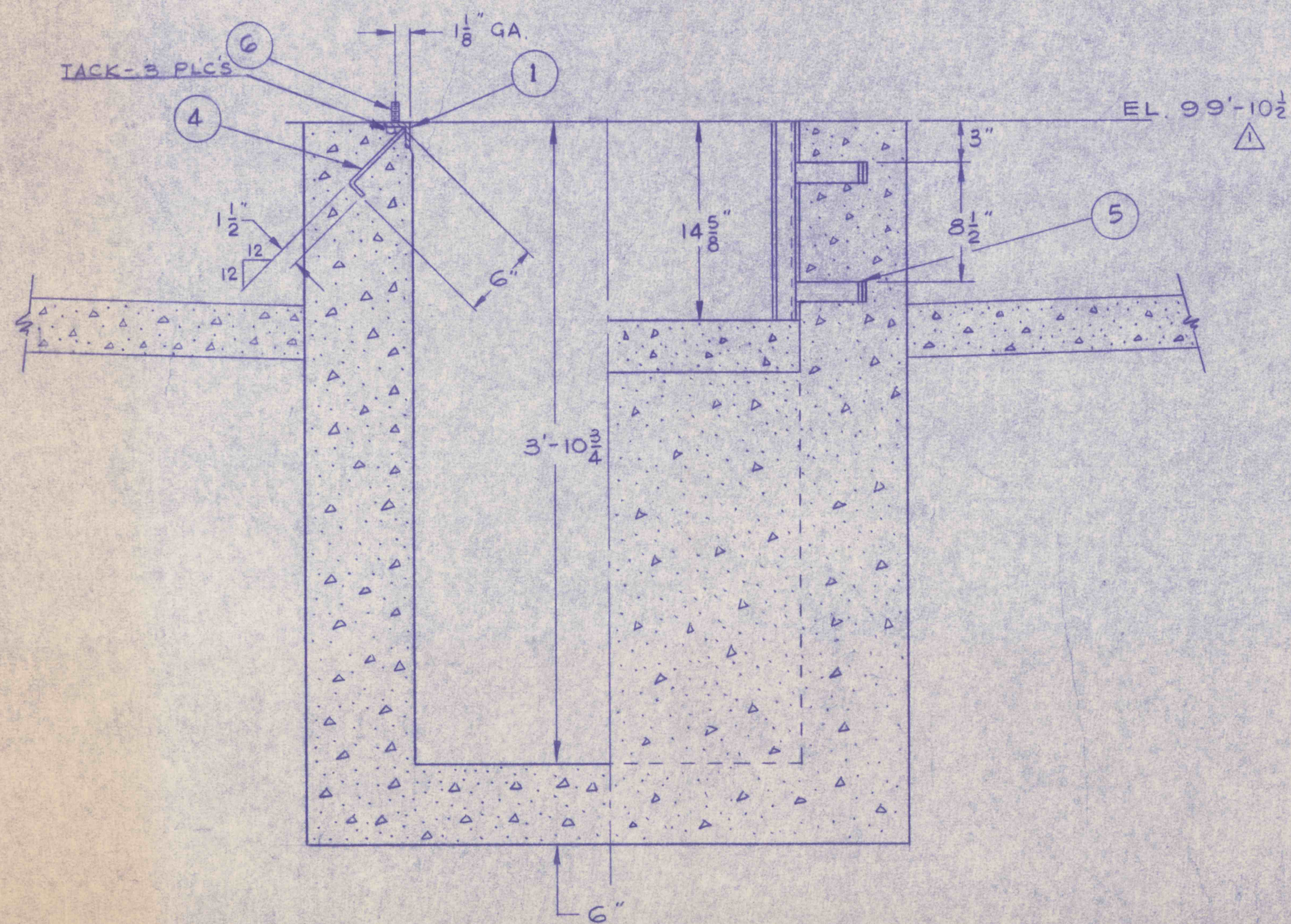




SUMP PLAN



ITEM	REQ'D.	PART NO.	DESCRIPTION	MAT'L.	WT.
1	2		ANGLE, 2" x 2" x 1/4" x 1'-9 1/2" LG.	STL.	
2	2		C3 x 4.1 x 1'-2 5/8" LG.	STL.	
3	2		ANGLE, 3" x 2" x 1/4" x 1'-2 5/8"	STL.	
4	6		BAR, 1/4" x 1 1/2" x 0'-7" LG.	STL.	
5	8		BAR, 1/4" x 1 1/2" x 0'-6" LG.	STL.	
6	4		BOLT, HEX. HD 5/8"-11UNC x 1 3/4" LG.	STL.	

EL. 99'-10 1/2" WAS 99'-11"		2-29-80 G.O.		T.O. 61340	
NO.	DESCRIPTION OF REVISION	RDM No.	DATE	BY	CHK'D
					APPR. N/A DWG. NO.
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FABRICATION TOLERANCE ±1/16" UNLESS OTHERWISE SPECIFIED		WEMCO, DIVISION OF ENVIROTECH CORPORATION SACRAMENTO CALIF.			
MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE 12-22-75		MACHINE WEMCO HMS MOBIL MILL	
1. TWO PLACE DECIMAL DIMENSIONS ±.030		SCALE 1 1/2" = 1'-0"		SIZE 6'-0" DRUM TYPE AUTO SCRAP	
2. THREE PLACE DECIMAL DIMENSIONS ±.010		DRAWN NO. 0101		ORDER 40896	
3. SURFACE FINISH .000		CHK'D G.O.		RELEASE DATE	
4. MACHINED DIAS CONCENTRIC WITHIN .010 T.I.R.		APPR. T. Deuch		DWG. NO. 61381	
5. ANGULARITY TOLERANCE ±0°30'				D	
				SUGGESTED SUMP DETAIL (CLEAN-UP)	