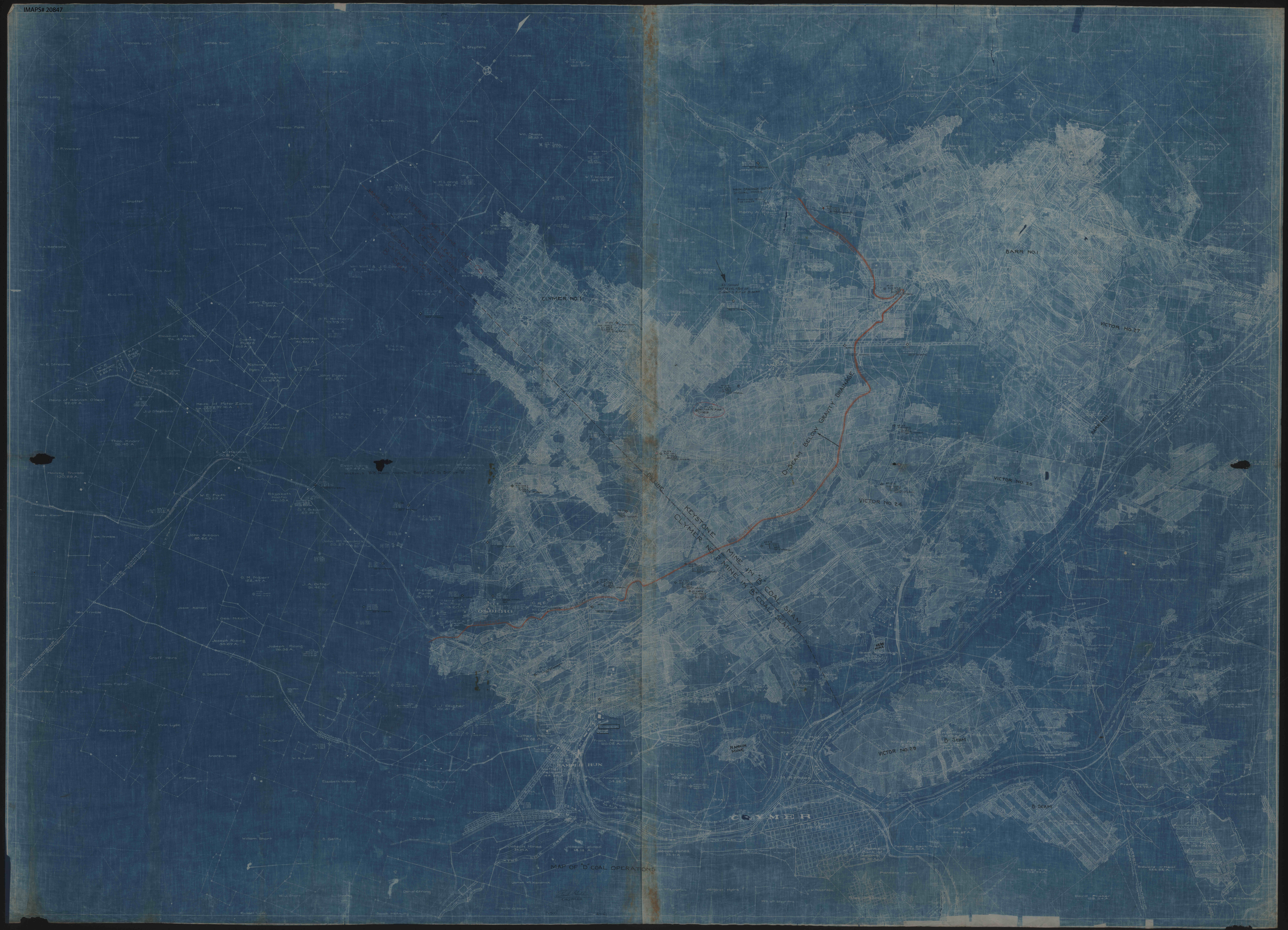




MAP OF 'D' COAL OPERATIONS