Allegheny River. The workings in West Franklin and Winfield were of very small extent. Out-

The Freeport ore is described as a solid, compact, very argillaceous layer 2 to 4 feet thick, 26 feet below the Upper Freeport coal. It is a carbonate ore yielding a little over 30 per cent of metallic iron. The iron is disposed to be red short and would be improved by a mixture of one-quarter magnetic or red bemaitte ores (Second

While the Freeport ore probably can not be regarded as an important source of future supply of iron, it is evident that in the Buhustone ore there exists an almost unlimited store of medium-grade ore which may become an important source of supply when the more productive and prolitable denosits are exhausted.

Vanport ("Ferriferans") limestone.—At West Winfield this limestone is extensively quarried and

crushed for road metal and railroad ballast and to some extent also for lime. At this place the limestone is 21 feet thick. It is not quarried, but mined in the same way that coal is mined. This limestone is also quarried incidentally by the Kittauning Clay Manufacturing Company for lime and for flux in the furnace located near by. It was formerly much used for flux in the blast furnaces of the region, but it has been superseded for that purpose by purer limestone from other parts of the country. In many parts of the quadrangle the limestone is quarried and burned into lime for fertilizer. It is generally handed by the farmers to their farms and burned in the fields where it is to be applied. This practice is facilitated by the abundant supply of coal which many farmers have at hand. There are ample supplies

Freepart limestone.—There are abundar

of the quadrangle, and these are drawn upon to to the West W some extent for use as a fertilizer. It was once quarried at Manor and vicinity and shipped to of a mile south of the Stone, probably the to a considerable has been discontinued, probably because the use of the Freeport limestone for flux, like that of the Yauport, has been supplanted by the use of lime-

On the hills southwest of West Winfield the Saltsburg sandstone is extensively quarried. This sundstone practically forms the surface of the flat hilltops here and can be reached by a minimum amount of stripping. The quarry already extends over a large space to a depth of from 10 to 15 feet. The rock is a coarse-grained sandstone in layers of such thickness that it is easily worked. It is suitable for coarse masonry only.

to be a nine sould of the Covansiannock a sandstone, probably the Clarion, has been quarried
y to a considerable extent for the same kind of
stone, and the same is true of the Freeport sandte stone in the west bluff of the river just south of
Applewold.

Sand.

At West Winfield the Sakshares and Chaine

sandstones are being ground into sand. In the vicinity of Kittanning large quantities of sand are dredged from the river and used for grinding plate glass at the Kittanning Plate Glass Works. It is also used to a less extent for mortar. The Mahoning sandstone is extensively quarried on the west side of the river opposite Ford City by the Pittsburg Plate Glass Company. It is reduced to sand, which is use for grinding glass at Ford City.

down by an incline November, 1903

Analyses of coals of Kittanning quadrangle

Kittanning

"Sulphur determined superstals: