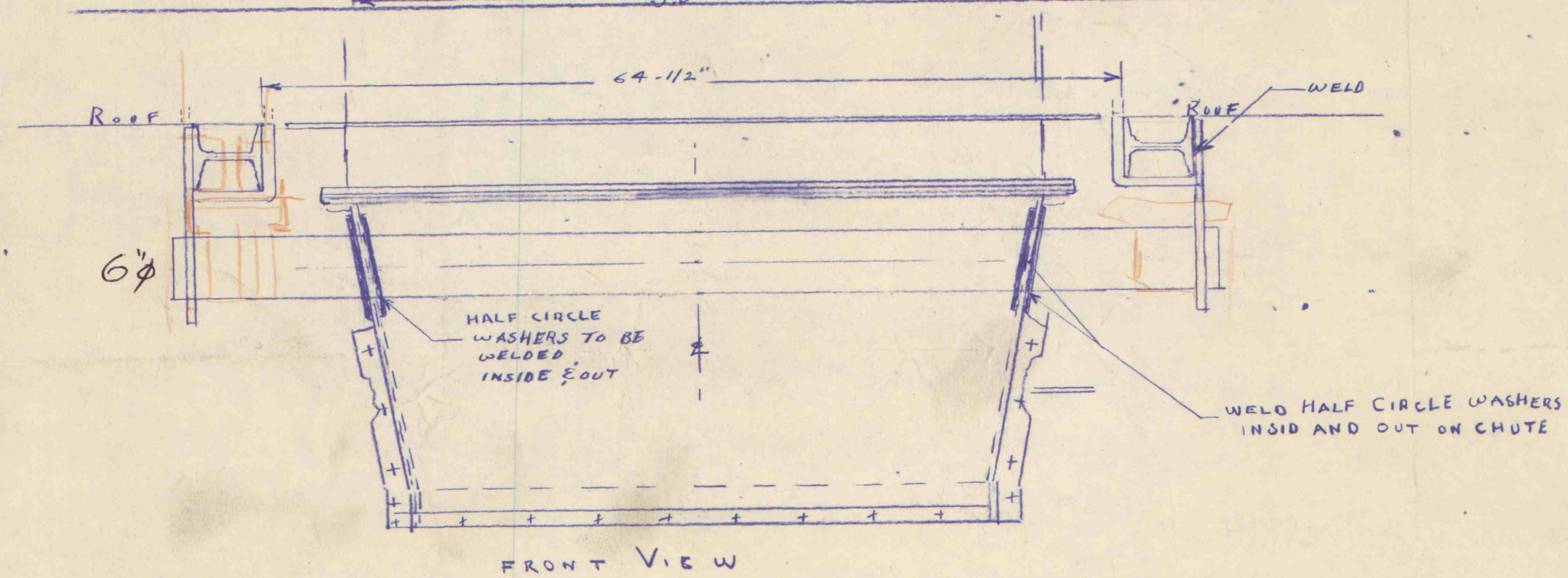
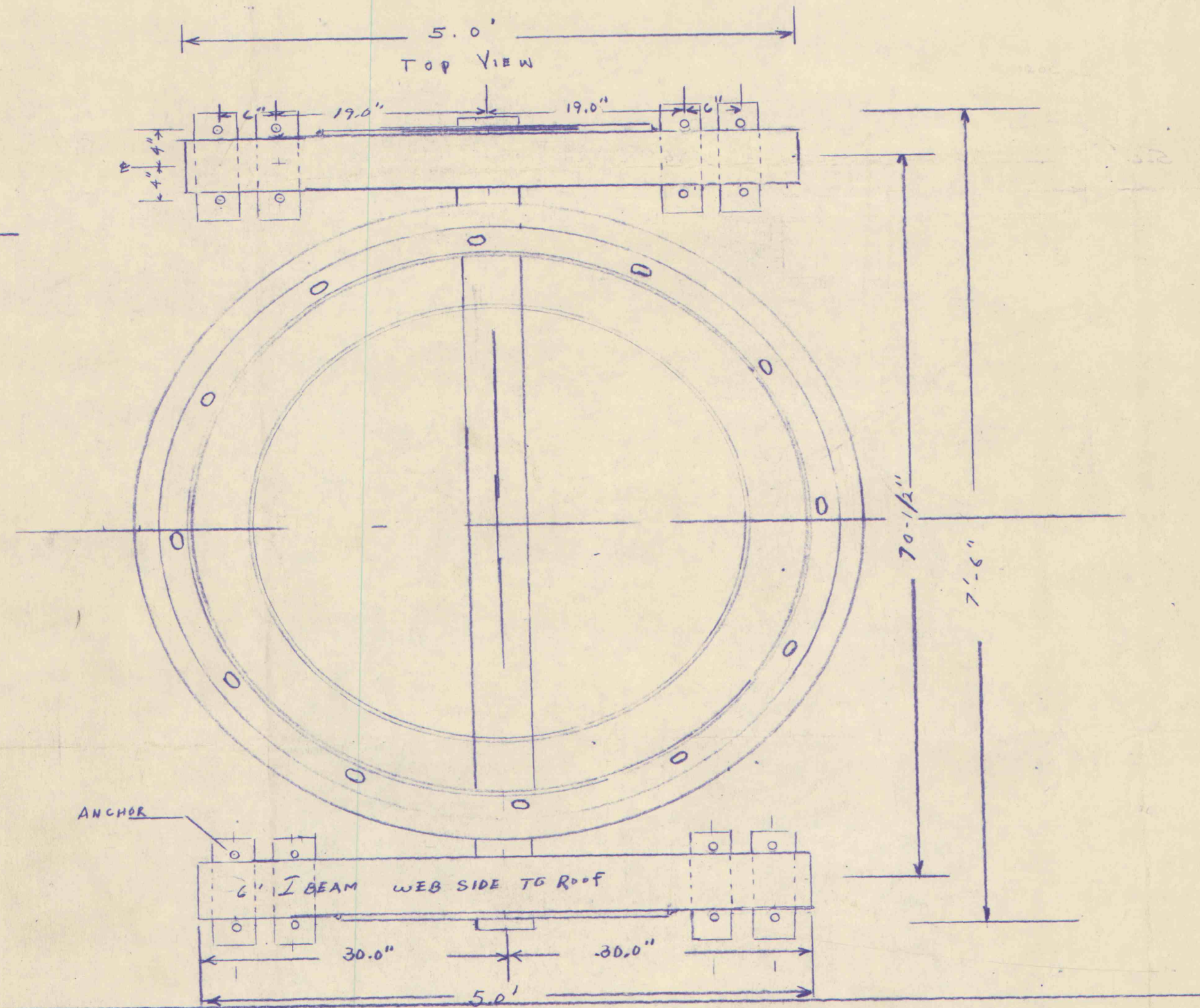
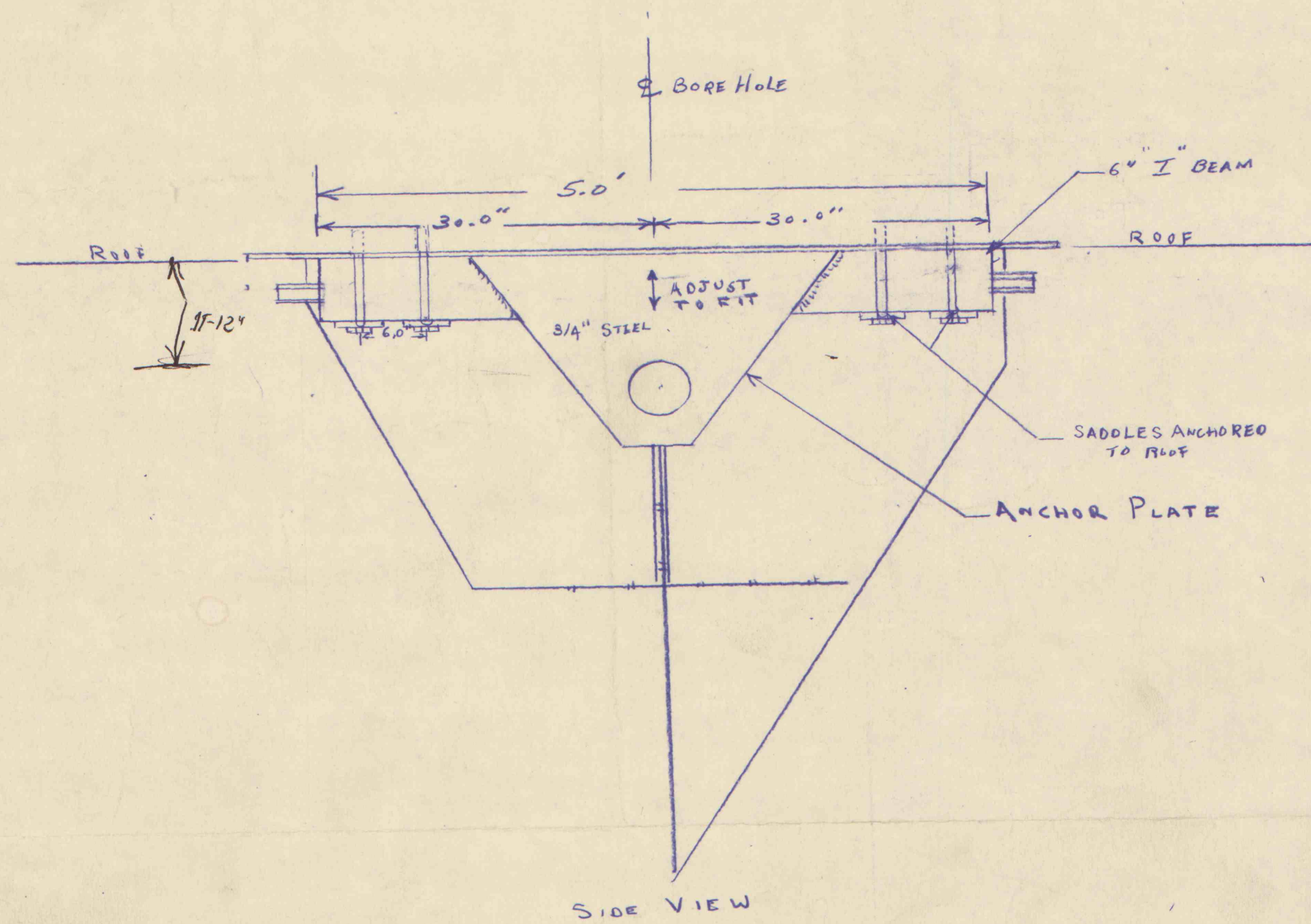


BOTTOM
TRANSFER HOLE #2 PORTAL
PLAN FOR ANCHORAGE
OF FLOW CHAIN AXLE
TO ROOF
SCALE 12"=1 FOOT



1. ASSEMBLE CHUTE (BOLTS)
2. WELD HALF CIRCLE WASHERS
3. INSTALL AXLE
4. INSTALL CHUTE (CRANE)
5. INSTALL 6" X 5 FOOT I BEAMS W/ U BOLTS TO ROOF
6. INSTALL ANCHOR PLATES

L.W.C.

JMARS# 15169