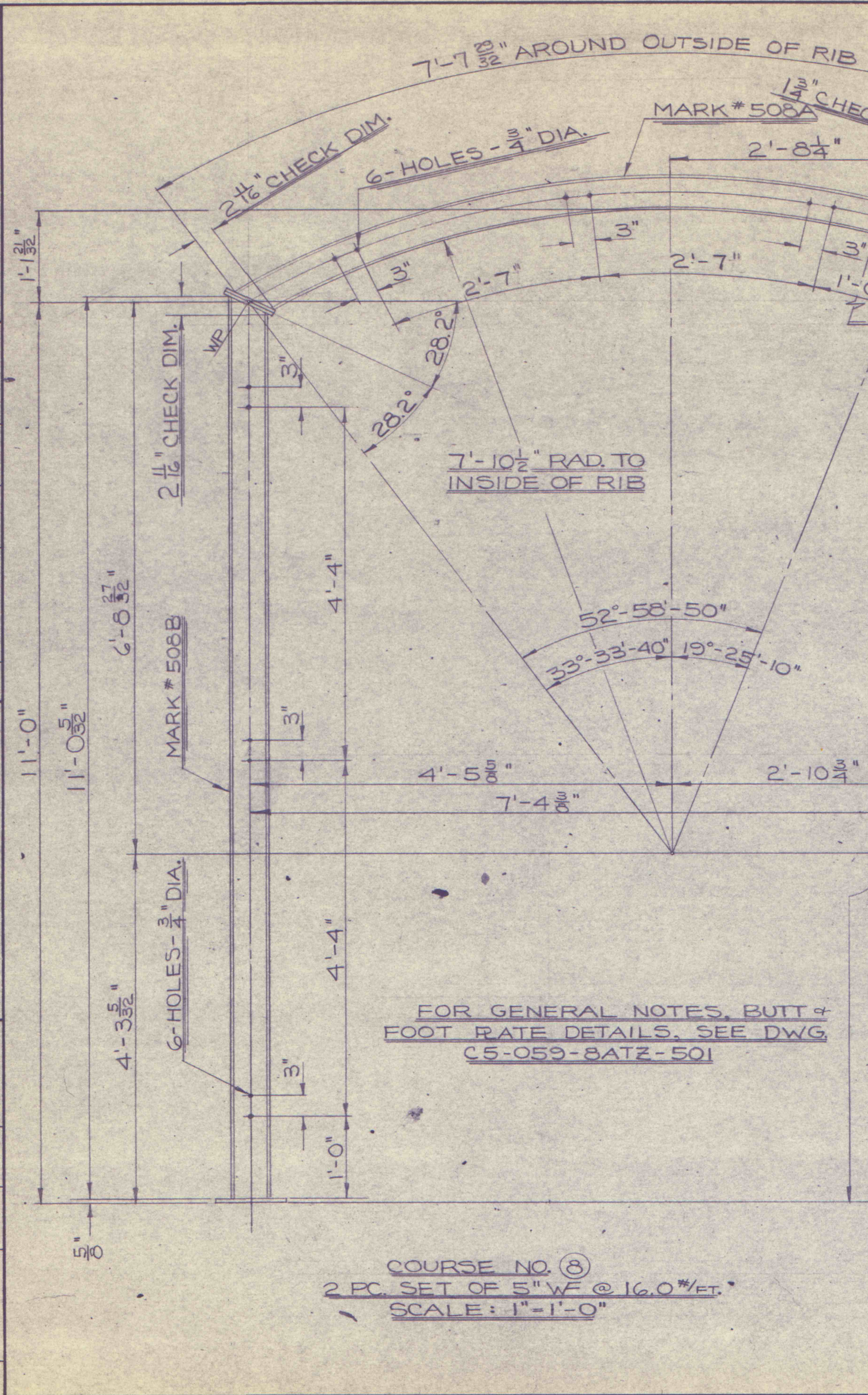
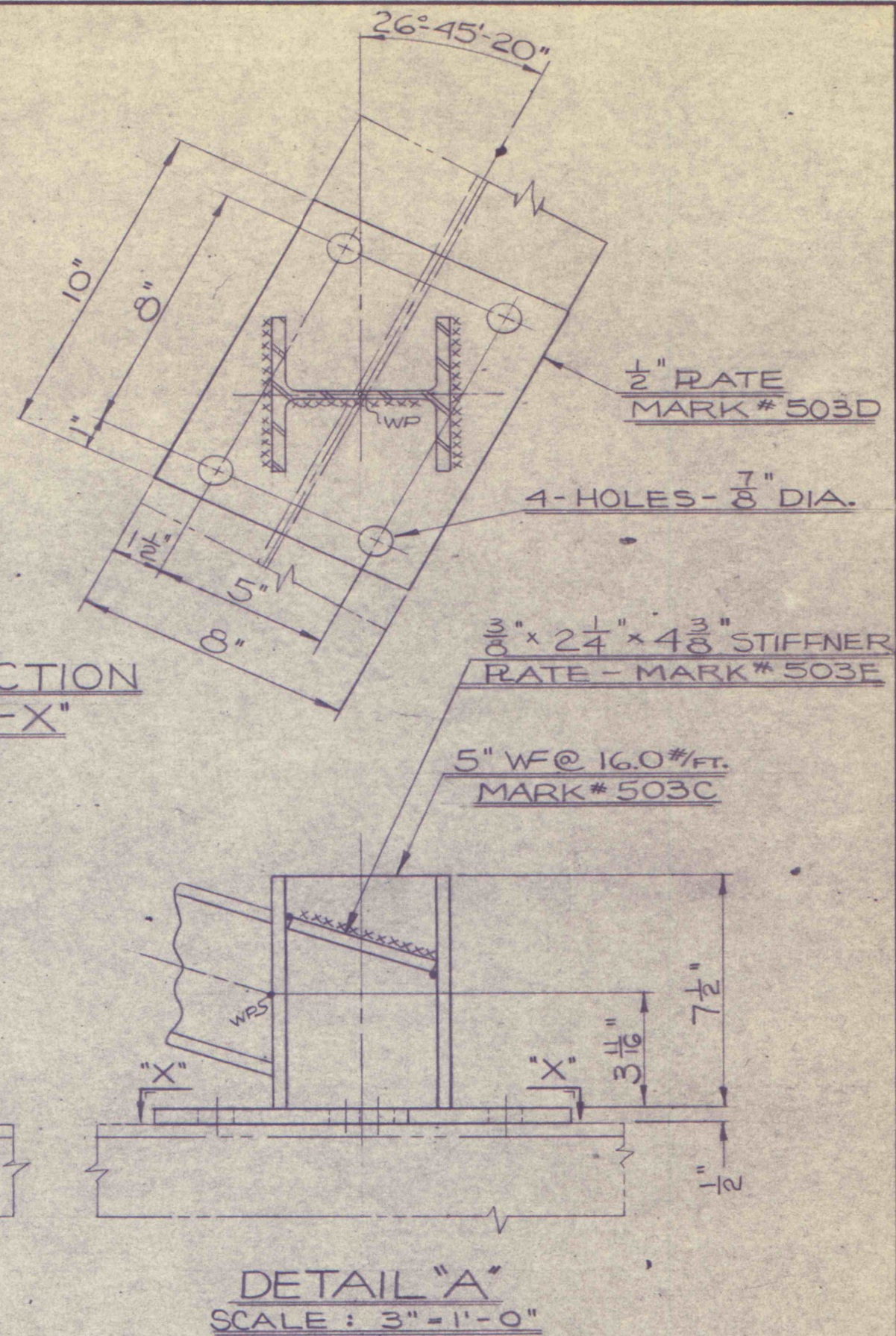


SECTION	MARK NO.	MILL ORDER SIZE	WEIGHT	PART NO.	SECTION	MARK NO.	MILL ORDER SIZE	WEIGHT	PART NO.
5" WF @ 16.0#/FT. 508A	508A	5" WF @ 16.0#/FT. 508B			5" WF @ 16.0#/FT. 503C	503C			
OPER. NO.	OPERATION	CUT LGTH.	WT.	PART NO.	OPER. NO.	OPERATION	CUT LGTH.	WT.	PART NO.
1.	CUT TO LGTH. 7'-9 1/2"	7'-9 1/2"		508B	1.	CUT TO LGTH. 11'-0 5/32"	11'-0 5/32"		503C
2.	PIERCE WEB			503C	2.	PIERCE WEB	7/2"		503C
3.	BEND			508B ONLY	3.	TRIM ENDS			508B ONLY
4.	TRIM ENDS			508B ONLY	4.	ASSEMBLY WELD			508B ONLY
5.	ASSEMBLY WELD								



	14.3	C5-059-8ATZ-501		501D		1 5/8" x 9" x 9" FOOT PLATE	
	6.9	C5-059-8ATZ-501		501C		1 1/2" x 7" x 7" BUTT RATE	
	174.4	C5-059-8ATZ-508				1 5" WF @ 16.0 #/FT. ~ 10'-10 13/16" NNA	A36
195.6	195.6	C5-059-8ATZ-508		508B	1	POST RIB ASS'Y. CONSISTING OF	
	1.1	C5-059-8ATZ-503		503E	2	3/8" x 2 1/4" x 4 3/8" STIFFNER RS.	
	11.3	C5-059-8ATZ-503		503D	1	1/2" x 8" x 10" FOOT RATE	
	6.9	C5-059-8ATZ-501		501C	1	1/2" x 7" x 7" BUTT RATE	
	10.0	C5-059-8ATZ-508		503C	1	5" WF @ 16.0 #/FT. ~ 7 1/2" NNA	A36
	118.8	C5-059-8ATZ-508			1	5" WF @ 16.0 #/FT. ~ 7'-5 1/8" NNA	A36
149.2	149.2	C5-059-8ATZ-508		508A	1	CROWN RIB ASS'Y. CONSISTING OF	
TOTAL WT.	UNIT WT.	DRAWING NO.	PART NO.	MARK NO.	NO. REQ'D.	DESCRIPTION	MAT'L. SPEC.
TOTAL WT. FOR <u>1</u> COURSE		MAT'L. REQ'D PER COURSE # <u>(8)</u>					
						 COMMERCIAL SHEARING & STAMPING COMPANY YOUNGSTOWN, OHIO 44501 U.S.A., PHONE 216 746-8011	
						2 PC. SET OF 5" WF @ 16.0 #/FT. LUCERNE #6 SLOPE INTERSECTION HELVETIA COAL CO.	
						DATE <u>9-20-68</u> DR. BY <u>JR</u> CH. BY <u>UJS</u> SCALE <u>AS NOTED</u>	
						REF. NO. <u>D5-059-8ATZ-500</u> DWG. NO. <u>C5-059-8ATZ-508</u>	
REV. SYM.	DATE	REVISION	D.R. NO.	CHG. BY	CH. BY		



COURSE NO. ⑧
2 PC. SET OF 5" WF @ 16.0#/FT.
SCALE: 1"=1'-0"