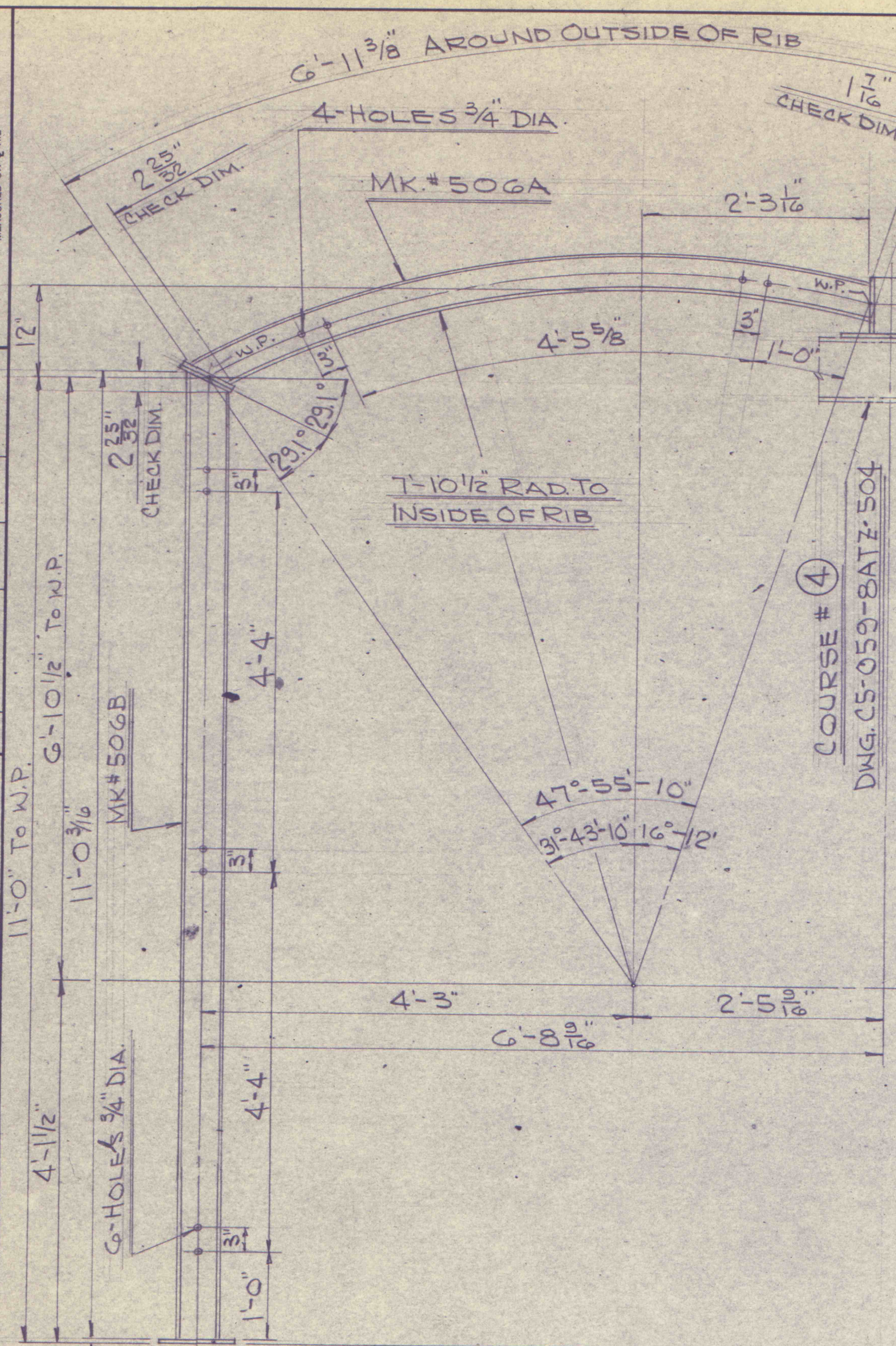
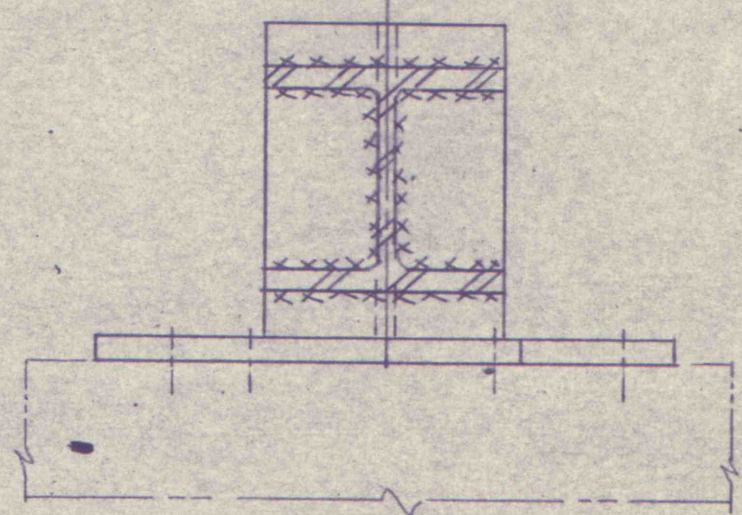
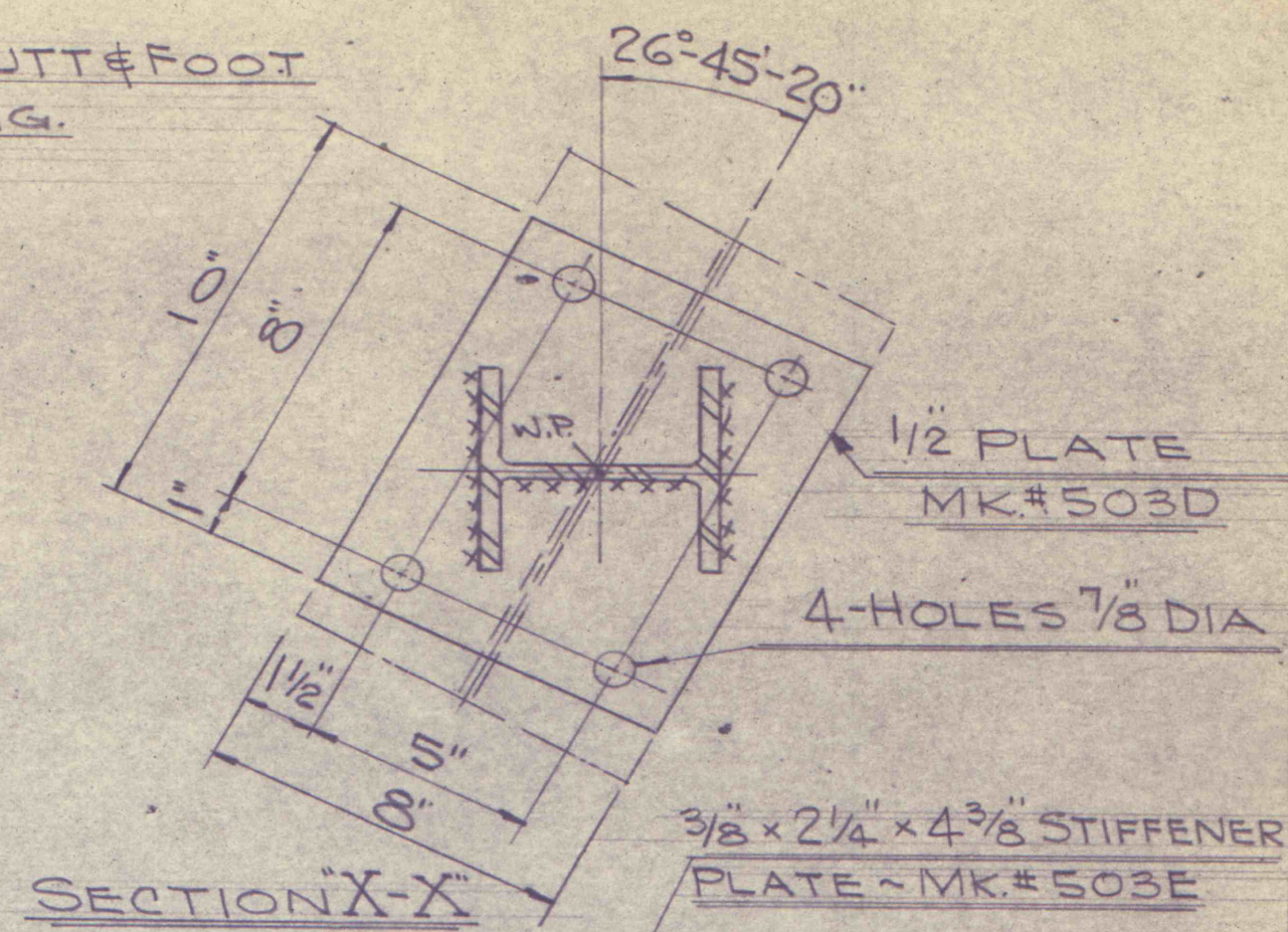


SECTION	MARK NO.	MILL ORDER SIZE	WEIGHT	PART NO.	SECTION	MARK NO.	MILL ORDER SIZE	WEIGHT	PART NO.
5"WF@16#/F. 506A	506A	5"WF@16#/F. 506B			5"WF@16#/F. 506B	506B			
OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.	OPER. NO.
1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.	1. CUT TO LGTH.
2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB	2. PERCE WEB
3. BEND	3. BEND	3. BEND	3. BEND	3. BEND	3. BEND	3. BEND	3. BEND	3. BEND	3. BEND
4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS	4. TRIM ENDS
5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD	5. ASSEMBLY WELD



COURSE # ⑥
 2-PC. SET OF 5"WF@16#/F.
 SCALE: 1"=1'-0"

NOTE:
 FOR GENERAL NOTES, BUTT & FOOT
 PLATE DETAILS SEE DWG.
 C5-069-8ATZ-501.



14.3	C5-059-8ATZ-501	501D	1 5/8" x 9" x 9" FOOT PLATE	
6.9	-501	501C	1 1/2" x 7" x 7" BUTT PLATE	
174.4	-506		1 5"WF@16#/F. 10'-10 13/16" NNA	A36
195.6	C5-059-8ATZ-506	506B	1 POST ASSY. CONSISTING OF:	
1.1	C5-059-8ATZ-503	503E	2 3/8" x 2 1/4" x 4 3/8" STIFFENER PLATE	
11.3	-506	503D	1 1/2" x 8" x 10" FOOT PLATE	
6.9	-501	501C	1 1/2" x 7" x 7" BUTT PLATE	
10.0	-506	503C	1 5"WF@16#/F. 7 1/2" NNA	A36
101.4	-506		1 5"WF@16#/F. 6'-8 13/32" NNA	A36
137.8	C5-059-8ATZ-506	506A	1 CROWN RIB ASSY. CONSISTING OF:	

TOTAL WT.	UNIT WT.	DRAWING NO.	PART NO.	MARK NO.	NO. REQ'D.	DESCRIPTION	MAT'L SPEC.
333.4	#					MAT'L REQ'D. PER COURSE # ⑥	
REV. SYM.	DATE	REVISION	D.R. NO.	CHG. BY	CH. BY	REF. NO.	DWG. NO.
						D5-059-8ATZ-500	C5-059-8ATZ-506

COMMERCIAL SHEARING & STAMPING COMPANY
 YOUNGSTOWN, OHIO 44501 U.S.A., PHONE 216-746-8011

2-PC. SET OF 5"WF@16#/F.
 LUCERNE #6 SLOPE INTERSECTION
 HELVETIA COAL CO.

DATE: 5-20-68 DR. BY: JJS CH. BY: JR SCALE: AS NOTED