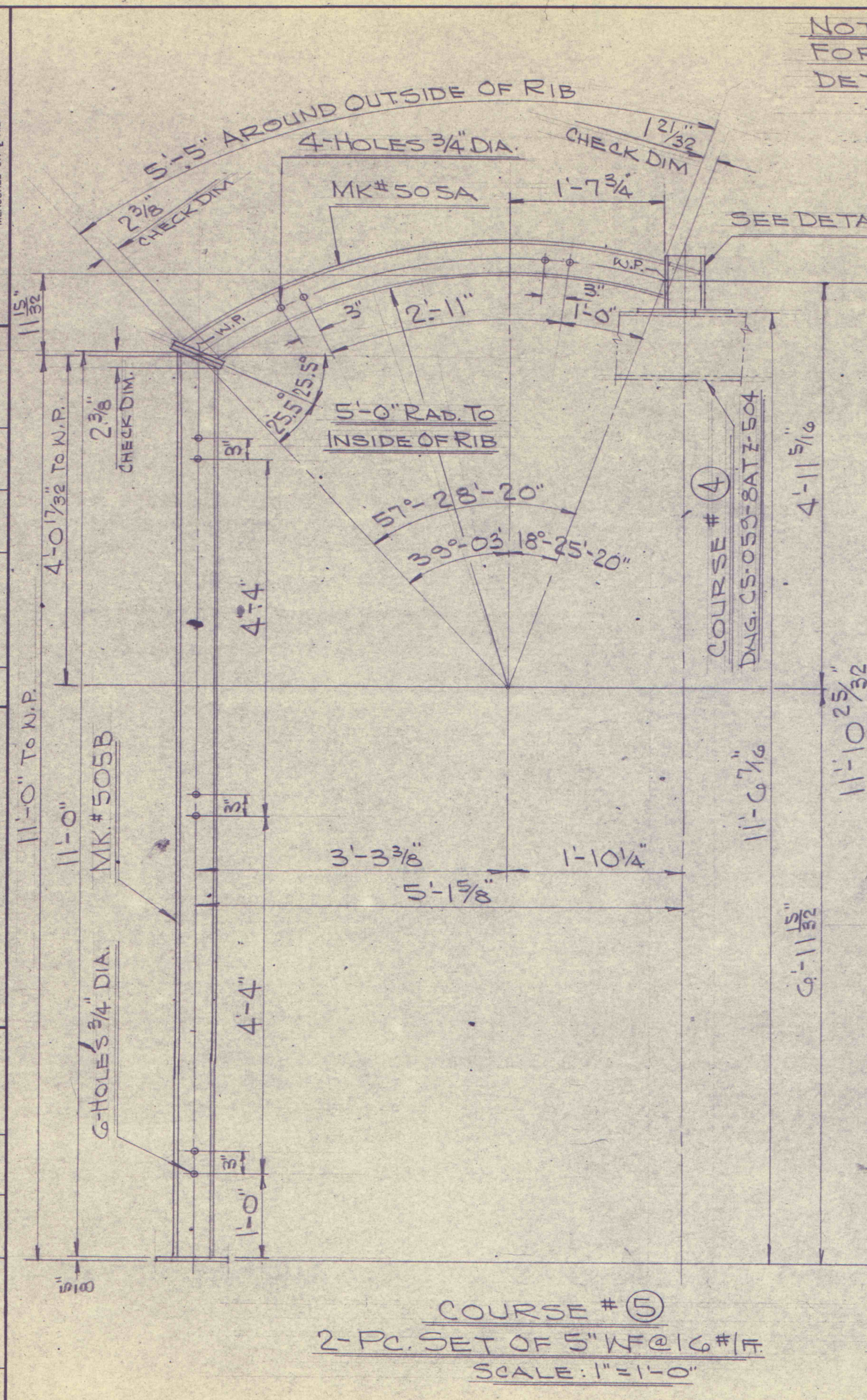
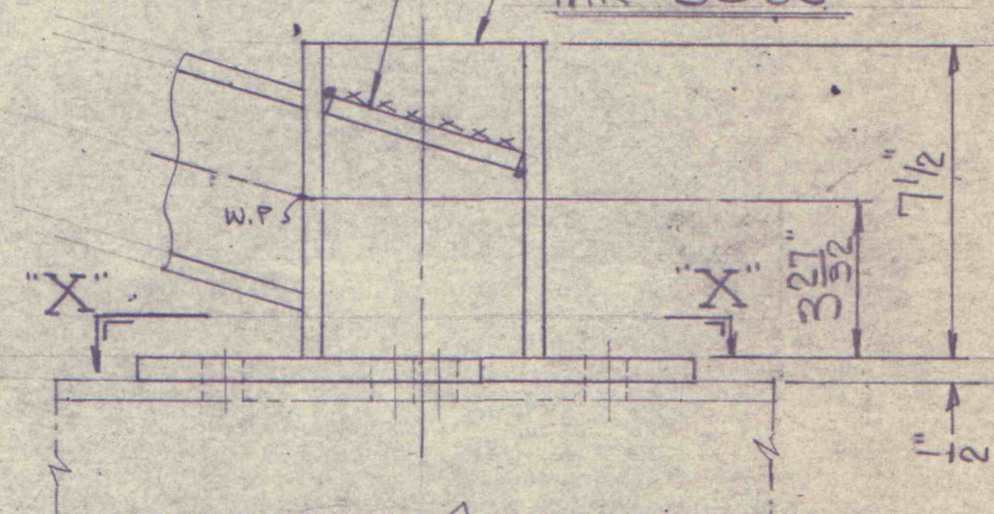
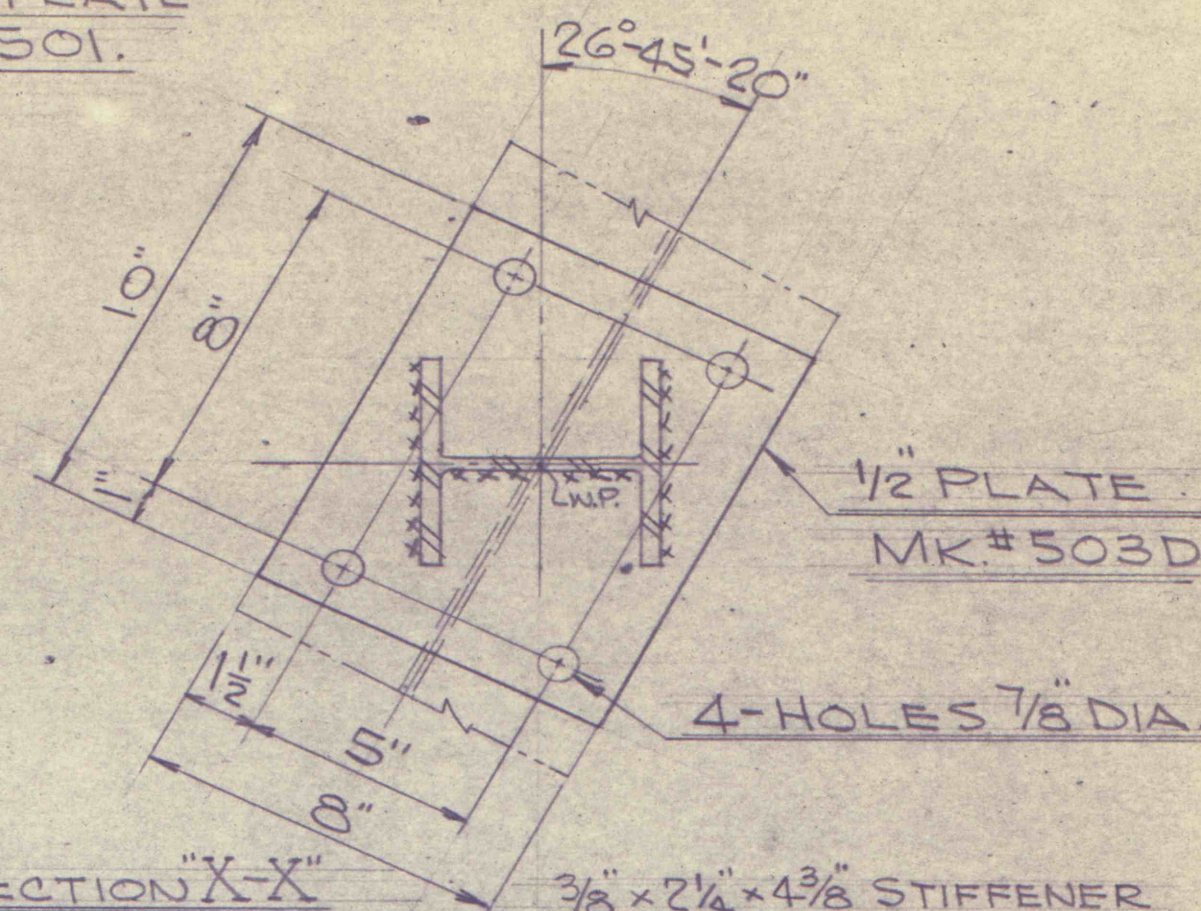
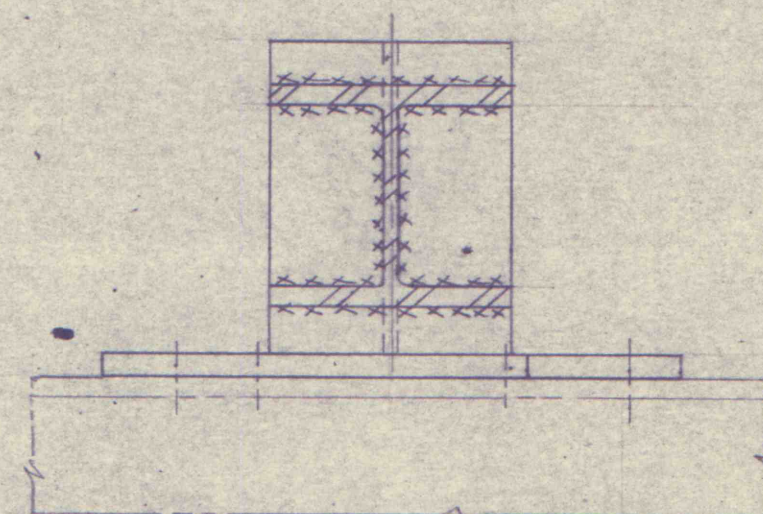


SECTION	MARK NO.	MILL ORDER SIZE	WEIGHT	PART NO.	SECTION	MARK NO.	MILL ORDER SIZE	WEIGHT	PART NO.
5"WF@16#/F. 505A	505A				5"WF@16#/F. 505B	505B			
OPER. NO.	OPERATION	CUT LGTH.	WT.	PART NO.	OPER. NO.	OPERATION	CUT LGTH.	WT.	PART NO.
1. CUT TO LGTH. 5'-7"					1. CUT TO LGTH. 11'-0"	505B			
2. PERCEWEB					2. PERCEWEB	505B			
3. BEND					3. TRIM ENDS	505B ONLY			
4. TRIM ENDS					4. ASSEMBLED	505B ONLY			
5. ASSEMBLED									



NOTE:
FOR GENERAL NOTES, BUTT & FOOT PLATE
DETAILS SEE DWG. C5-059-8ATZ-501.



14.3	C5-059-8ATZ-501	501D	1 5/8" x 9" x 9" FOOT PLATE	
6.9	-501	501C	1 1/2" x 7" x 7" BUTT PLATE	
174.4	-505		1 5" WF@16#/F. 10'-10 1/2" NNA	A36
195.6	C5-059-8ATZ-505	505B	POST ASSY. CONSISTING OF:	
1.1	C5-059-8ATZ-503	503E	2 3/8" x 2 1/4" x 4 3/8" STIFFENER PLATE	
11.3	-505	503D	1 1/2" x 8" x 10" FOOT PLATE	
6.9	-501	501C	1 1/2" x 7" x 7" BUTT PLATE	
10.0	-505	503C	1 5" WF@16#/F. 7 1/2" NNA	A36
82.8	-505		1 5" WF@16#/F. 5'-2 1/8" NNA	A36
113.2	C5-059-8ATZ-505	505A	CROWN RIB ASSY. CONSISTING OF:	
TOTAL WT.	UNIT WT.	DRAWING NO.	PART NO.	MARK NO.
308.8#				
MAT'L REQ'D. PER COURSE # 5				
COMMERCIAL SHEARING & STAMPING COMPANY YOUNGSTOWN, OHIO 44501 U.S.A., PHONE 216 748-8011				
2-PC. SET OF 5" WF@16#/F. LUCERNE #6 SLOPE INTERSECTION HELVETIA COAL CO.				
DATE 9-19-68 DR. BY JJS CH. BY JR SCALE As NOTED				
REF. NO. D5-059-8ATZ-500 DWG. NO. C5-059-8ATZ-505				
REV. SYM.	DATE	REVISION	D.R. NO.	CHG. BY

IMAP # 29226