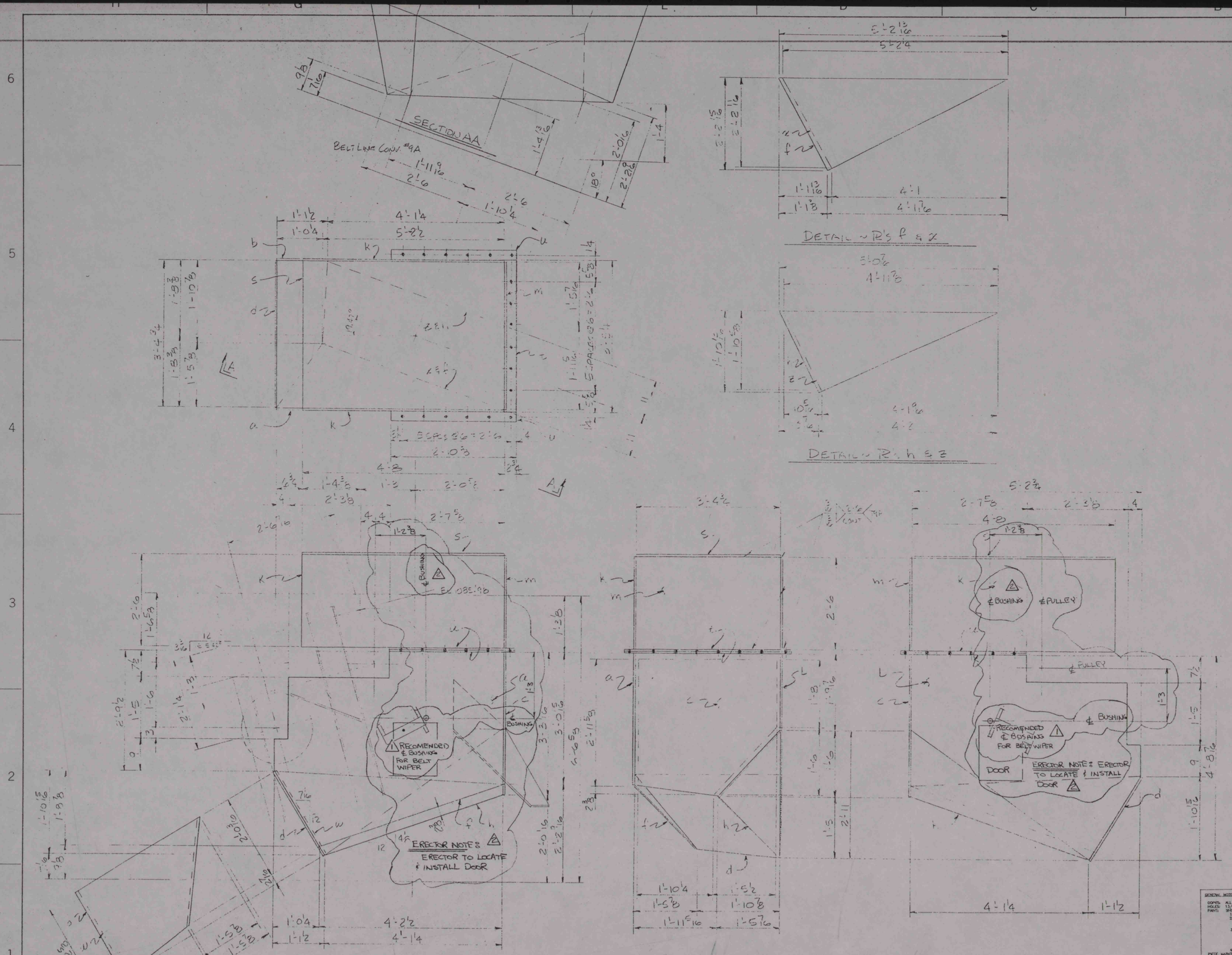

BILL OF MATERIAL

ITEM	MARK	No. PCS.	SECTION	LENGTH	WEIGHT	REMARKS
1						
2	2A	ONE	HEAD CHUTE			
3						
4	a	ONE	R 1/4 X 36 15/16	5 2 3/4	164	
5	b	ONE	R 1/4 X 56 1/16	5 2 3/4	251	
6	c	ONE	R 1/4 X 39 1/16	3 4 3/4	114	
7	d	ONE	R 1/4 X 26 5/8	3 4 3/4	77	
8	f	ONE	R 1/4 X 26 15/16	5 2 13/16	119	
9	h	ONE	R 1/4 X 22 13/16	5 0 1/16	98	
10	k	2	R 1/4 X 30	4 8	238	
11	m	ONE	R 1/4 X 30	3 4 3/4	87	
12	s	ONE	R 1/4 X 40 3/4	4 8	162	
13	t	2	BAR 2 1/2 X 1/4	3 5 1/4	15	
14	u	4	BAR 2 1/2 X 1/4	2 10 3/8	25	
15	w	ONE	R 3/8 X 26 5/8	3 4 5/8	115	AR 500
16	x	ONE	R 3/8 X 26 1/16	5 2 1/4	176	
17	z	ONE	R 3/8 X 22 5/8	4 11 7/8	144	∞
18	31	18	5/8" A325 BOLT	0 1 3/4	8	
19						
20						
21						
22						
23			TOTAL WT.		1793#	
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GENERAL NOTES:
COPES: ALL COPES TO BE BANDSAWED TO A.I.S.C. SPECS.
HOLES: 13/16" DIA. ARE AS NOTED / SHOP BOLTS - A325 / WELDS ETC.
PAINT: SHOP PAINT
1. SURFACE PREP. - SHOT BLAST PER SSPC-SP6 (COMMERCIAL BLAST)
2. PRIMER - ONE COAT OF SHERWIN WILLIAMS 10 SERIES EPOXY
APPROXIMATE 4 MDFT. PRIMER - "ALE-GLAZ" BR. SHERVIT"
APPROXIMATE 4 MDFT.
3. FINISH - ONE COAT OF SHERWIN WILLIAMS B-59W101 CHEMICAL RESISTANT PAINT WITH B-59V1 HARDENER - APPROX. 6 MDFT.
COLOR - STRUCTURE AND PLATFORM - WHITE
HANDRAIL, WALKWAY GUARDS, AND LADDERS - FINISH
MILL BR. SAFETY "YELLOW MACHINERY ENAMEL"
4. DO NOT PAINT HOLES OF BELT, CHUTES, OR HOPPERS.
PIECE MARKS: MARK WITH A STAMPED TAG WELDED TO THE LEFT END.
TYP. PIECE MARK WILL BE: 2A 1C4 P-2 DWG. NO.
PIECE NO. / PCS. NO.

REV	DATE	BY	DESCRIPTION OF REVISION
	5/7/91	EWF	FINAL DRAWING
2	3/26/91	KDY	ADDED ERECTOR NOTE, SHOWING ℄ OF BUSHING
1	3/22/91	KDY	SHOWING RECOMENDED PIVOT POINT FOR BELT WIPER
	12/25/90	NS	FOR FABRICATION

Lincoln Contracting & Equipment Company, Inc.
ENGINEERS AND CONTRACTORS
P. O. Box 96
Rossiter, Pennsylvania 15831

DRAWN BY	D.T. OTT	DATE 10/90	FINE COAL ADDITION
CHECKED BY	rdd	1990	KEYSTONE PREPARATION PLANT
DESIGNED BY	D.M.	10/90	[illegible] MINING CO INDIANA PA
APPROVED BY	A.D.C.	10/90	[illegible] HEAD CHUTE

PROJECT NO. 90-534-2610
SCALE 1"=1'-0"
DRAWING NO. D01

rdd
ROCKCASTLE DESIGN AND DETAIL
606-738-8630
JOB NO. 90308