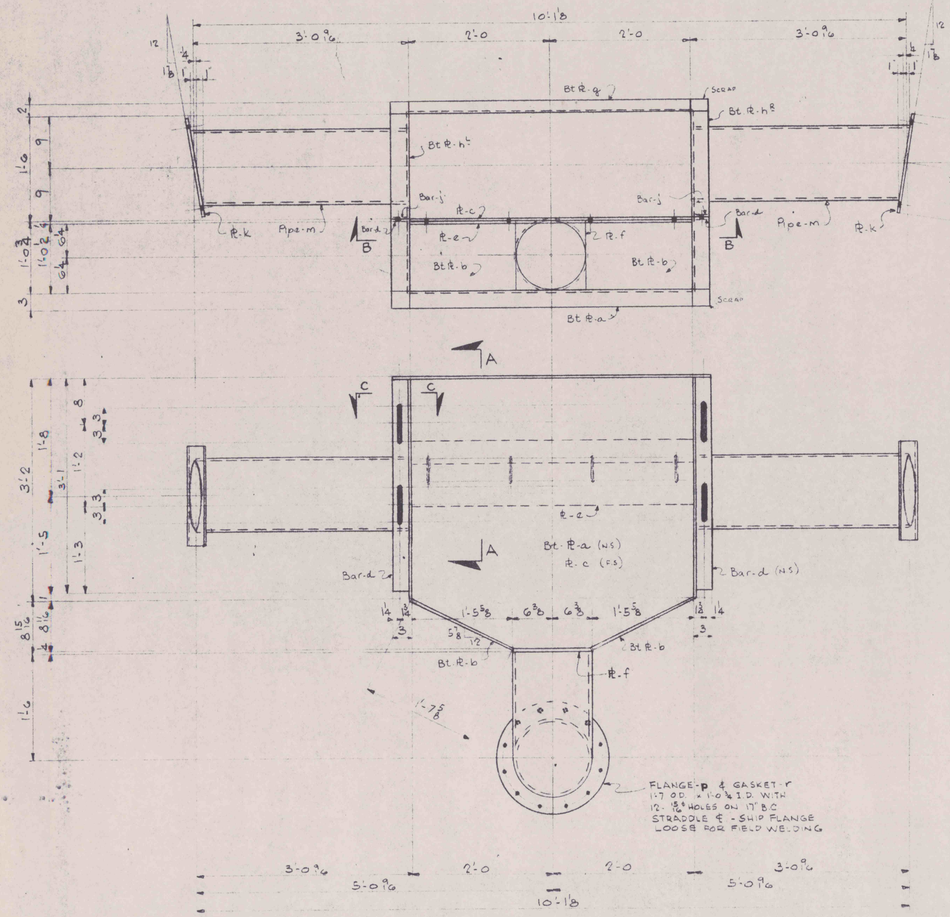
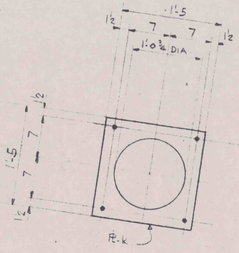
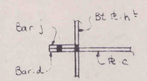
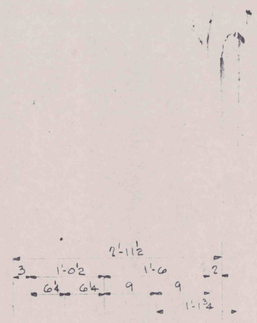


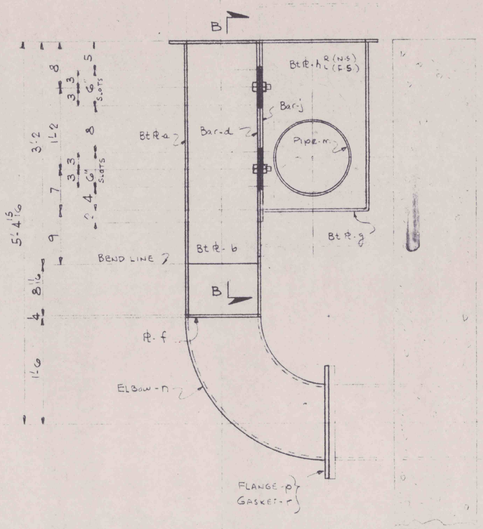
ONE-(1)-OVERFLOW BOX - 108-1

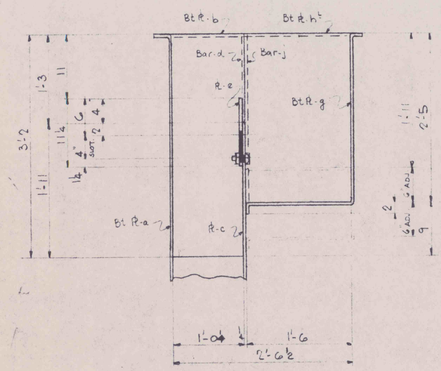




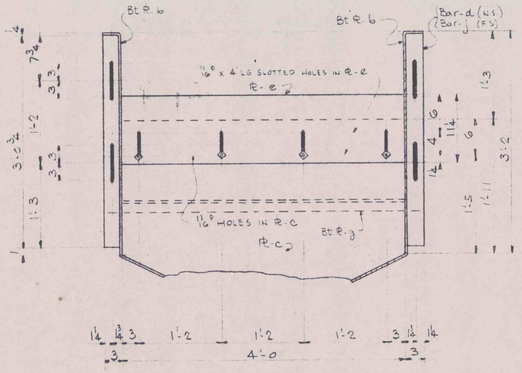
SECTION C-C



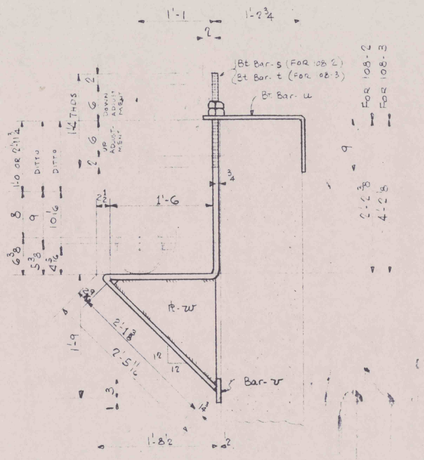


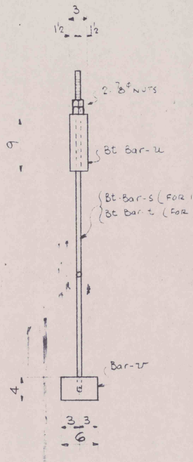


SECTION A-A



SECTION B-B





28 - PIPE SUPPORTS - AS NOTED - 108-2
12 - PIPE SUPPORTS - " " - 108-3

MARK	REVISION
ISSUE DATE	9-13-68

BILL OF MATERIAL

REV.	ORDER	DATE	QUAN.	DESCRIPTION	MARK SHIP ASSY.	WEIGHT

JOB

INDUSTRIAL CONTRACTING OF FAIRMONT, INC. FAIRMONT, W. VA.

MADE BY	DATE	CHK.	SCALE	ORDER NO.

UNIT NO.	UNIT SHEET	DWG. NO.	REV. NO.
			△

FABRICATION DETAILS UNLESS OTHERWISE NOTED:
WELDED CONSTRUCTION - WATERTIGHT WELDS
ALL HOLES 1/16 INCHES DIA. CENTERLINES OF ALL HOLES FROM EDGE INCHES. -3
PAINT ONE SHOP COAT PRIMER

BILL OF MATERIAL

REV.	ORDER	DATE	QUAN.	DESCRIPTION	MARK SHIP ASSY.	WEIGHT
			(1)	OVERFLOW BOX	108-1	
			1	Bt Pl - 48 x ¼ x 4'-1 3/16	a	
			2	Bt Pls - 12⅛ x 4 x 5'-0⅜	b	
			1	Pl - 31 11/16 x ¼ x 4'-0	c	
			2	Bars - 2¾ x 4 x 5'-0¾	d	
			1	Pl - 11¼ x ¼ x 4'-0	e	
			1	Pl - 12¼ x ¼ x 1'-0¾	f	
			1	Bt Pl - 48 x ¼ x 4'-3	g	
			2	Bt Pls - 17¾ x ¼ x 2'-7½	h^R	
			2	Bars - 2¾ x 4 x 12'-6¾	j	
			2	Pls - 17 x ½ x 1'-5	k	
			2	Pipe - 12" STD x 3'-11⅝	m	
			1	E. Row - 12" STD. 90° LONG RADIUS - WELD	n	
			1	Flange R - 19 x ½ x 1'-7	p	
			1	Gasket .19 x ⅛ x 1'-7 RED RUBBER	r	
			8	5/8" ϕ x 1¾ LG H.H MACH Bolts - 1 H.N EA		
			(28)	PIPE SUPPORTS	108-2	
			28	Bt Bars - ⅞ ϕ x 6'-5¾	s	
			28	Bt Bars - 3 x ⅜ x 2'-1¾	u	
			28	Bars - 4 x ½ x 0'-6	v	
			28	Pls - 12⅞ x ¼ x 2'-1¾	w	
			56	⅞ ϕ HEX NUTS	-	
			(12)	PIPE SUPPORTS	108-3	
			12	Bt Bars - ⅞ ϕ x 8'-5½	t	
			12	Bt Bars -	u	
			12	Bars -	v	
			12	Pls -	w	
			24	⅞ ϕ HEX NUTS	-	

DWG. OVERFLOW BOX & PIPE SUPPORTS

JOB ACID MINE DRAINAGE PLANT
MATHIES COAL CO.
MINGO PORTAL, MINGO JUNCTION, PA

INDUSTRIAL CONTRACTING OF FAIRMONT, INC. FAIRMONT, W. VA.

MADE BY JWH	DATE 9-12-68	CHK.	SCALE	ORDER NO. 68-0921-6

UNIT NO. -	UNIT SHEET 9	DWG. NO. 68-0921-6-C-108	REV. NO. △